SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
   Trade name : SikaCor®-1360

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Product use : Corrosion protection

1.3 Details of the supplier of the safety data sheet
   Company name of supplier : Sika Deutschland GmbH
                              Kornwestheimer Str. 103-107
                              D-70439 Stuttgart
   Telephone : +49 711 8009 0
   E-mail address of person responsible for the SDS: EHS@de.sika.com

1.4 Emergency telephone number
   Emergency CONTACT (24-Hour-Number):
   GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

   Classification (REGULATION (EC) No 1272/2008)
   Flammable liquids, Category 3
   Specific target organ toxicity - single exposure, Category 3, Central nervous system
   Specific target organ toxicity - repeated exposure, Category 2, Central nervous system
   Long-term (chronic) aquatic hazard, Category 3

   H226: Flammable liquid and vapour.
   H336: May cause drowsiness or dizziness.
   H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
   H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

   Labelling (REGULATION (EC) No 1272/2008)
   Hazard pictograms :
   Signal word : Warning
Hazard statements : H226 Flammable liquid and vapour.
H336 May cause drowsiness or dizziness.
H373 May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : Prevention:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P273 Avoid release to the environment.
Response:
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:
- Hydrocarbons, C9, aromatics
- Hydrocarbons, C8-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)

2.3 Other hazards
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

<table>
<thead>
<tr>
<th>Components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Registration number</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Hydrocarbons, C9, aromatics</td>
<td>Not Assigned</td>
<td>918-668-5</td>
<td>265-199-0</td>
<td>01-2119455851-35-XXXXX [corresponding group CAS 64742-95-6]</td>
<td>Flam. Liqu. 3; H226 STOT SE 3; H336 STOT SE 3; H335 Asp. Tox. 1; H304 Aquatic Chronic 2; H411</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled: Move to fresh air. Consult a physician after significant exposure.

In case of skin contact: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact: Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms: Loss of balance Vertigo. See Section 11 for more detailed information on health effects and symptoms.

Risks: No known significant effects or hazards. May cause drowsiness or dizziness.
SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaCor®-1360

Revision Date 03.11.2020 Version 6.0 Print Date 03.11.2020

May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Water
High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local
6.4 Reference to other sections
For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Advice on safe handling: Avoid exceeding the given occupational exposure limits (see section 8).
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products.

Advice on protection against fire and explosion: Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities
Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510): 3, Flammable liquids

Further information on storage stability: No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

<table>
<thead>
<tr>
<th>Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
</tr>
<tr>
<td>Hydrocarbons, C8-C12, n-alkanes, isoa-</td>
</tr>
</tbody>
</table>

Country DE 000000133554
kanes, cyclics, aromatics (2-25%)

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethyl acetate</td>
<td>108-65-6</td>
<td>STEL</td>
<td>100 ppm</td>
<td>550 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2000/39/EC</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
<td>275 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>AGW</td>
<td>50 ppm</td>
<td>270 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2000/39/EC</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>DE TRGS 900</td>
<td></td>
</tr>
</tbody>
</table>

Peak-limit: excursion factor (category): 1;(I)

Further information: senate commission for the review of compounds at the workplace dangerous for the health (MAK-commission), European Union (The EU has established a limit value: deviations in value and peak limit are possible). When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child.

Further information: Identifies the possibility of significant uptake through the skin, Indicative.

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>TWA</td>
<td>50 ppm</td>
<td>221 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>100 ppm</td>
<td>442 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>AGW</td>
<td>100 ppm</td>
<td>440 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2000/39/EC</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>DE TRGS 900</td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

Peak-limit: excursion factor (category): 2;(II)

Further information: Skin absorption.

Biological occupational exposure limits

8.2 Exposure controls

Personal protective equipment

Eye protection: Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection: Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls
General advice: Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties
Appearance: liquid
Colour: red brown
Odour: characteristic
Odour Threshold: No data available
pH: Not applicable
Melting point/range / Freezing point: No data available
Boiling point/boiling range: No data available
Flash point: ca. 33 °C Method: closed cup
Evaporation rate: No data available
Flammability (solid, gas): No data available
Upper explosion limit / Upper flammability limit : 6,5 %(V)
Lower explosion limit / Lower flammability limit : 0,6 %(V)
Vapour pressure : 4,9996 hPa
Relative vapour density : No data available
Density : ca. 1,6 g/cm3 (20 °C)
Solubility(ies)  
Water solubility : insoluble
Solubility in other solvents : No data available
Partition coefficient: n-octanol/water : No data available
Auto-ignition temperature : 235 °C
Decomposition temperature : No data available
Viscosity  
Viscosity, dynamic : ca. 3.000 mPa.s (20 °C)
Viscosity, kinematic : > 20,5 mm2/s (40 °C)
Explosive properties : No data available
Oxidizing properties : No data available

9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
The product is chemically stable.

10.3 Possibility of hazardous reactions
Hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid
10.5 Incompatible materials
Materials to avoid : No data available

10.6 Hazardous decomposition products
No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Not classified based on available information.

Components:

- Hydrocarbons, C9, aromatics:
  - Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg
  - Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

- Hydrocarbons, C8-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):
  - Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

- 2-methoxy-1-methylethyl acetate:
  - Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
  - Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

- xylene:
  - Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg
  - Acute dermal toxicity : LD50 Dermal (Rabbit): 1.700 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Components:

- Hydrocarbons, C9, aromatics:
  - Assessment : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation
Not classified based on available information.
Respiratory or skin sensitisation

Skin sensitisation
Not classified based on available information.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
May cause drowsiness or dizziness.

STOT - repeated exposure
May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Aspiration toxicity
Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:
Hydrocarbons, C9, aromatics:
Toxicity to algae: (Pseudokirchneriella subcapitata (green algae)): 2.6 - 2.9 mg/l
Exposure time: 72 h

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment

Product: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
12.6 Other adverse effects

**Product:**
Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number. Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany. For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

ADR : UN 1263
IMDG : UN 1263
IATA : UN 1263

14.2 UN proper shipping name

ADR : PAINT
IMDG : PAINT
IATA : Paint

14.3 Transport hazard class(es)

ADR : 3
IMDG : 3
IATA : 3

14.4 Packing group

ADR
Packaging group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)
IMDG
Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)
Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)
Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

IATA (Passenger)
Environmentally hazardous : no

IATA (Cargo)
Environmentally hazardous : no

14.6 Special precautions for user
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : None of the components are listed (=> 0.1 %).
SAFETY DATA SHEET
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REACH - List of substances subject to authorisation (Annex XIV): Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast): Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals: Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

P5c FLAMMABLE LIQUIDS
34 Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams), (d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)

Water contaminating class (Germany): WGK 2 obviously hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds: Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 24,3 %

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 24,3 %

GISCODE: BS50

Other regulations:
Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

Product is no subject to the Chemicals Prohibition Ordinance.

15.2 Chemical safety assessment
No Chemical Safety Assessment has been carried out for this mixture by the supplier.
SECTION 16: Other information

Full text of H-Statements
H226 : Flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H372 : Causes damage to organs through prolonged or repeated exposure if inhaled.
H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.
H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations
Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Asp. Tox. : Aspiration hazard
Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
Skin Irrit. : Skin irritation
STOT RE : Specific target organ toxicity - repeated exposure
STOT SE : Specific target organ toxicity - single exposure
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
TRGS 903 : TRGS 903 - Biological limit values
2000/39/EC / TWA : Limit Value - eight hours
2000/39/EC / STEL : Short term exposure limit
DE TRGS 900 / RCP-Group-AGW : Calculated according to TRGS 900 RCP-method
DE TRGS 900 / AGW : Time Weighted Average
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
OEL : Occupational Exposure Limit
Further information

Classification of the mixture:  Classification procedure:
Flam. Liq. 3  H226  Based on product data or assessment
STOT SE 3  H336  Calculation method
STOT RE 2  H373  Calculation method
Aquatic Chronic 3  H412  Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

DE / EN