SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaCor® HM Primer Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart
Telephone : +49 711 8009 0
E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements :

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

xylene
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight 700 - 1100)
2-methylpropan-1-ol
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
xylene Contains: ethylbenzene <= 25 %	1330-20-7 215-535-7 01-2119488216-32-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 10 - < 20
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight 700 - 1100)	25068-38-6 Not Assigned	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 10 - < 20
2-methylpropan-1-ol	78-83-1 201-148-0 01-2119484609-23-XXXX	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system)	>= 5 - < 10
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenedi-amine	100545-48-0 309-629-8 01-2119979085-27-XXXX	Skin Sens. 1B; H317 Aquatic Chronic 3; H412	>= 0,25 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	:	Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Risks	:	irritant effects sensitising effects Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Hazardous combustion products	:	No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should

not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 3, Flammable liquids

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
xylene	1330-20-7	TWA	50 ppm 221 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m3	2000/39/EC
		AGW	100 ppm 440 mg/m3	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
	Further information: Skin absorption			
2-methylpropan-1-ol	78-83-1	AGW	100 ppm 310 mg/m3	DE TRGS 900

	Peak-limit: excursion factor (category): 1;(I)
	Further information: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
xylene	1330-20-7	xylene: 1,5 mg/l (Blood)	Immediately after exposure or after working hours	TRGS 903
		methylhippuric acid (all isomers): 2 g/l (Urine)	Immediately after exposure or after working hours	TRGS 903

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor (Type A) and particulate filter
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
P1: Inert material; P2, P3: hazardous substances
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure

limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	various
Odour	:	solvent-like
Odour Threshold	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 23 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	6,2 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapour pressure	:	11,9999 hPa
Relative vapour density	:	No data available
Density	:	ca. 1,76 g/cm3 (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available

Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	ca. 415 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Stable under recommended storage conditions. Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

xylene:

Acute oral toxicity	:	LD50 Oral (Rat): 3.523 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 1.700 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation
May cause an allergic skin reaction.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
May cause respiratory irritation.

STOT - repeated exposure
May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity
Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

xylene:

Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 2,2 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to fish (Chronic toxicity)	:	NOEC: > 1,3 mg/l Exposure time: 56 d Species: Oncorhynchus mykiss (rainbow trout)
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 1,17 mg/l Exposure time: 7 d Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

ADR : UN 1263

IMDG : UN 1263

IATA : UN 1263

14.2 UN proper shipping name

ADR : PAINT

IMDG : PAINT

IATA : Paint

14.3 Transport hazard class(es)

ADR : 3

IMDG : 3

IATA : 3

14.4 Packing group

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)
Remarks : Exempted according to 2.2.3.1.5 (Viscous substance exemption)

IMDG

Packing group : III

Labels	:	3
EmS Code	:	F-E, S-E
Remarks	:	Transport in accordance with 2.3.2.5 of the IMDG-Code

IATA (Cargo)

Packing instruction (cargo aircraft)	:	366
Packing instruction (LQ)	:	Y344
Packing group	:	III
Labels	:	Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft)	:	355
Packing instruction (LQ)	:	Y344
Packing group	:	III
Labels	:	Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous	:	no

IMDG

Marine pollutant	:	no

IATA (Passenger)

Environmentally hazardous	:	no

IATA (Cargo)

Environmentally hazardous	:	no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c		FLAMMABLE LIQUIDS
Water contaminating class (Germany)	:	WGK 2 obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 23,49 % Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 23,49 %
GISCODE	:	RE70

Other regulations:

Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

Product is no subject to the Chemicals Prohibition Ordinance.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H304	:	May be fatal if swallowed and enters airways.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
TRGS 903	:	TRGS 903 - Biological limit values
2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit
DE TRGS 900 / AGW	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit

PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 3	H226	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

DE / EN