

PRODUCT DATA SHEET

Sikaplan® WP 5130-10 H

PVC sheet waterproofing membrane for pits and ponds

DESCRIPTION

Sikaplan® WP 5130-10 H is a flexible, 1 mm thick, homogeneous sheet waterproofing membrane, based on premium-quality polyvinylchloride (PVC-P).

USES

The Product is designed for:

- Lining of irrigation ponds
- Lining of leisure ponds and biotopes
- Lining of artificial lakes and canals

Please note:

- The product is not suitable for direct installation on sites.
- The product is not suitable for potable water storage.
- The product is not suitable for permanent exposure to liquids with temperatures above +35 °C.
- The product is not suitable for exposure to polluted or waste water.

FEATURES

- Resistant to ageing
- Optimized tensile strength and elongation
- Resistant to temporary UV exposure
- Resistant to root penetration and microbial attack
- Resistant to permanent water temperature of max. +30 °C
- Dimensional stable
- Without DEHP (DOP) plasticiser
- Flexible in cold temperatures
- Thermal and solvent weldable
- Can be installed on wet substrates
- Not bitumen resistant

CERTIFICATES AND TEST REPORTS

- CE Marking and Declaration of Performance to EN 13361 — Geosynthetic barriers — Characteristics required for use in the construction of reservoirs and dams
- CE Marking and Declaration of Performance to EN 13967 — Flexible sheets for waterproofing - Damp proofing and basement tanking

PRODUCT INFORMATION

Composition	PVC-P	
Packaging	Roll size	2 m x 20 m (olive green)
		2 m x 500 m (all colours)

Appearance and colour	Sheet membrane, homogeneous.		
	Surface	smooth	
	Membrane thickness	0,95 mm	
	Colours	olive green, waterblue, beige, pearl-grey, maygreen	
Note: The membrane colour might change under the influence of UV-light around and above area of permanent water surface level if not properly covered with soil material.			
Shelf life	5 years from date of production		
Storage conditions	The product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between +5 °C and +35 °C. Protect the product from direct weather exposure. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.		
Effective thickness	0,95 (-5% / +10%) mm		(EN 1849-2)
Mass per area	1,25 (-5 / +10%) kg/m²		(EN 1849-2)
Resistance to static puncture	> 1,1 kN		(EN ISO 12236)
Resistance to root penetration	Pass		(CEN/TS 14416)
Tensile strength	Longitudinal (MD)	20 N/mm² ± 5 N/mm²	(EN ISO 527-3)
	Transversal (CMD)	20 N/mm² ± 5 N/mm²	(EN 12311-2)
	Longitudinal (MD)	20 N/mm² ± 5 N/mm²	
	Transversal (CMD)	20 N/mm² ± 5 N/mm²	
Elongation	≥ 280%		(EN ISO 527-3)
Joint shear resistance	> 650 N/50 mm		(EN 12317-2)
Foldability at low temperature	no cracks at -20°C		(EN 495-5)
Resistance to oxidation	Change of tensile strength, aged 90 days at +85°C	≤ 10%	(EN 14575)
	Change of elongation, aged 90 days at +85°C	≤ 10%	
Microbiological resistance	Change of tensile strength, aged 16 weeks	≤ 15 %	(EN 12225)
	Change of elongation, aged 16 weeks	≤ 15 %	

APPLICATION INFORMATION

Ambient air temperature	+5°C min. / +35°C max.
Substrate temperature	0°C min./ +35°C max.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of

the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

APPLICATION INSTRUCTIONS

IMPORTANT

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

SUBSTRATE QUALITY

For information on substrate preparation, contact Sika Technical Services.

Suitable substrates

- Concrete
- Mortar
- Galvanised steel
- Aluminium
- Plasticised PVC
- Compacted soil (sand, clay)

APPLICATION

IMPORTANT

The application of this product must only be carried out by Sika® trained and/or approved contractors, experienced in this type of application.

The product is suitable for factory welding only (i.e. heat welding with wedge, high frequency, cold welding with solvent) to create waterproof prefabricated components.

The product is not resistant to permanent contact with bitumen and some types of plastics other than PVC.

For use over or adjacent to these materials, apply a separation layer of polypropylene geotextile ($\geq 300 \text{ g/m}^2$).

Solvent welding procedures are limited to ambient temperatures above +10 °C and relative air humidity below 80 %.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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