

Monitoring report

- Translation -

Document No.: (1202/586/20) – Web of 28/01/2020

Client: Sika Services AG
Tüffenwies 16
CH - 8048 Zürich

Order date: 08/01/2020

Content of order: Monitoring of the manufacturer's factory production control (I/19)

Product monitored: Injection resion „Sika Injection-203“ (PUR), „Sika Injection-201 CE“ (PUR), „Sika Injection-107“ (PUR), „Sika Injection-207“ (PUR), „Sika Injection-101 RC“ (SPUR), Sika Injection-458 (EP) and „Sika Injektion 216 (PUR)“

Production plant: Werk Nr. 1063

Monitoring basis: Monitoring and Certification under agreement
ÜZ-5/1010/07

Monitoring period: 01/2019 to 12/2019

On-site inspection: 16/01/2020

This monitoring report consists of 3 pages including the cover sheet.



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1 Procedure

On the basis of the monitoring and certification agreement ÜZ-5/1010/07 between Sika Services AG and the Materials Testing Institute (MPA BS), Braunschweig, monitoring of the factory production control (I/19) of the crack injection resins "Sika Injection-203" (PUR), "Sika Injection-201 CE" (PUR), „Sika Injection-107“ (PUR), „Sika Injection-207“ (PUR), "Sika Injection-101 RC" (SPUR), Sika Injection-458 (EP) and „Sika Injektion 216 (PUR)“ was carried out. The relevant standards for this monitoring were EN 1504-5, EN 1504-8 and DIN V 18028.

2 Results of routine inspection

Those present at the routine inspection on 16.01.2020 in the production plant were:

- Mr. Dr. Matthias Wobst (MPA BS)

2.1 Factory and production facilities

The production facilities and process has not changed since the first inspection. The inspection of the manufacturing facilities yielded no issues for complaint. The production installation continues to provide the conditions for production of the crack injection resins as required. The laboratories are properly equipped in terms of personnel and equipment to implement the factory production control. The necessary equipment is serviced and calibrated regularly.

2.2 Factory production control

The production plant is certificated according to DIN EN 9001: 2005 with certificat-no. 07 100 970404 (valid until 26/03/2021). The requirements in section 5.5 of EN 1504-8 for control of the production process, sampling, inspection of the end product, and traceability are all met.

The factory production control is carried out and documented according to EN 1504-5 for the products "Sika Injection-203" (PUR), "Sika Injection-201 CE" (PUR), „Sika Injection-107“ (PUR), „Sika Injection-207“ (PUR), „Sika Injection-458 (EP)“ and „Sika Injektion 216 (PUR)“ and according to DIN V 18028 for the products "Sika Injection-203" (PUR), "Sika Injection-101 RC" (SPUR) and Sika Injection-458 (EP) in the required scope (minimum test frequency for the FPC: Table D.1 of EN 1504-5 and section 6 of DIN V 18028) in the plant laboratory or by an accredited test institute. The labelling and declaration of conformity comply with the requirements.

3 Conclusion

There were no issues for complaint during the routine inspection made on 16.01.2020.

This document is the translated version of Monitoring Report No. 1202/586/20 – Wob dated 28/01/2020. The legally binding text is the aforementioned German Monitoring Report.



Dr.-Ing. K. Herrmann
Head of Monitoring Agency



i.A.



Dr. rer. nat. M. Wobst
Inspector