

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaCor® VE Hardener Part B



Revision Date: 26.07.2021
Date of last issue: 21.07.2021

Version 10.0

Print Date 26.07.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaCor® VE Hardener Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart
Telephone : +49 711 8009 0
E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Organic peroxides, Type F	H242: Heating may cause a fire.
Acute toxicity, Category 4	H302: Harmful if swallowed.
Acute toxicity, Category 3	H331: Toxic if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if swallowed.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Cat-	H411: Toxic to aquatic life with long lasting effects.

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Category 2

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

H242	Heating may cause a fire.
H302 + H312	Harmful if swallowed or in contact with skin.
H314	Causes severe skin burns and eye damage.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure if swallowed.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P260	Do not breathe mist or vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391	Collect spillage.

Storage:

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
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Hazardous components which must be listed on the label:

α , α -dimethylbenzyl hydroperoxide

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
α , α -dimethylbenzyl hydroperoxide	80-15-9 201-254-7	Org. Perox. E; H242 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT RE 2; H373 STOT RE 2; H373 Aquatic Chronic 2; H411 specific concentration limit Skin Corr. 1B; H314 >= 10 % Skin Irrit. 2; H315 3 - < 10 % Eye Dam. 1; H318 3 - < 10 % Eye Irrit. 2; H319 1 - < 3 % STOT SE 3; H335 >= 1 %	>=80
2-phenylpropan-2-ol	617-94-7 210-539-5	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 5 - < 10

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cumene	98-82-8 202-704-5	Flam. Liq. 3; H226 Asp. Tox. 1; H304 STOT SE 3; H335 Aquatic Chronic 2; H411	>= 1 - < 2,5
acetophenone	98-86-2 202-708-7	Acute Tox. 4; H302 Eye Irrit. 2; H319	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
 Consult a physician.
 Show this safety data sheet to the doctor in attendance.
 Symptoms of poisoning may appear several hours later.
- If inhaled : Call a physician or poison control centre immediately.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
 Wash off with soap and plenty of water.
 Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
 In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 Continue rinsing eyes during transport to hospital.
 Remove contact lenses.
 Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
 Rinse mouth with water.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort
 Cough
 Respiratory disorder
 Headache
 Dermatitis
 Skin disorders
 See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.

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corrosive effects
irritant effects

Harmful if swallowed or in contact with skin.
Causes serious eye damage.
Toxic if inhaled.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure if swallowed.
May cause damage to organs through prolonged or repeated exposure if inhaled.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

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Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform
respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible ab-
sorbent material, (e.g. sand, earth, diatomaceous earth, ver-
miculite) and place in container for disposal according to local
/ national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see
section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the ap-
plication area.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Follow standard hygiene measures when handling chemical
products

Advice on protection against : Keep away from heat/ sparks/ open flames/ hot surfaces. No
fire and explosion smoking. Take precautionary measures against electrostatic
discharges.

Hygiene measures : Avoid contact with skin, eyes and clothing. When using do not
eat or drink. When using do not smoke. Wash hands before
breaks and immediately after handling the product.

Temperature class : T3

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Prevent unauthorized access. Store in original container.
areas and containers Store in cool place. Keep in a well-ventilated place. Contain-
ers which are opened must be carefully resealed and kept
upright to prevent leakage. Observe label precautions. Store
in accordance with local regulations.

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Storage class (TRGS 510) : 5.2, Organic peroxides and self-reacting hazardous materials

Further information on storage stability : No decomposition if stored and applied as directed.
 Minimum storage temperature:
 Maximum storage temperature:
 No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
cumene	98-82-8	TWA	20 ppm 100 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	50 ppm 250 mg/m3	2000/39/EC
		AGW	10 ppm 50 mg/m3	DE TRGS 900
	Peak-limit: excursion factor (category): 4;(II)			
	Further information: Commission for dangerous substances, Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission), European Union (The EU has established a limit value: deviations in value and peak limit are possible), Skin absorption, When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		TWA	10 ppm 50 mg/m3	2019/1831/EU
	Further information: A skin notation assigned to the occupational exposure limit value indicates the possibility of significant uptake through the skin., Indicative			
		STEL	50 ppm 250 mg/m3	2019/1831/EU

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
cumene	98-82-8	iso-propylbenzene: 2 mg/l (Blood)	Immediately after exposure or after working hours	TRGS 903
		2-phenyl-2-	Immediately	TRGS 903

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		propanol: 50 mg/g Creatinine (Urine)	after exposure or after working hours	
		2-phenyl-2- propanol: 10 mg/g Creatinine (Urine)	Immediately after exposure or after working hours	TRGS 903

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
 Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
 Eye wash bottle with pure water
 Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)
 Contaminated gloves should be removed.
 Suitable for permanent exposure:
 Viton gloves (0.4 mm),
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Use respiratory protection when vapours/aerosols are released. Suitable respiratory protection at high concentrations or longer exposure: self-contained breathing apparatus. Suitable respiratory protection for low concentrations: ABEK-filter.

Environmental exposure controls

- General advice : Prevent product from entering drains.
 If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
 Colour : colourless

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Odour	:	pungent
Melting point/freezing point	:	ca. -30 °C
Boiling point/boiling range	:	100 °C Decomposition at boiling point.
Flash point	:	> 101 °C Method: closed cup Decomposition
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Self-Accelerating decomposition temperature (SADT)	:	70 °C
pH	:	ca. 6,0 (20 °C) Concentration: 100 %
Viscosity		
Viscosity, dynamic	:	10,9 mPa.s (20 °C)
Viscosity, kinematic	:	< 20,5 mm ² /s (40 °C)
Solubility(ies)		
Water solubility	:	soluble
Vapour pressure	:	ca. 4 hPa (20 °C)
Density	:	1,06 g/cm ³ (20 °C)

9.2 Other information

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

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10.2 Chemical stability

No decomposition if stored and applied as directed.
Decomposes on heating.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Acids and bases
Reducing agents
Heavy metals
Amines

Acids and bases
Reducing agents
Heavy metals

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed or in contact with skin.
Toxic if inhaled.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

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Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if swallowed.

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

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(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

ADR : UN 3109
IMDG : UN 3109
IATA : UN 3109

14.2 UN proper shipping name

ADR : ORGANIC PEROXIDE TYPE F, LIQUID (CUMYL HYDROPEROXIDE)
(Cumyl hydroperoxide)
IMDG : ORGANIC PEROXIDE TYPE F, LIQUID (CUMYL HYDROPEROXIDE)
(Cumyl hydroperoxide)
IATA : Organic peroxide type F, liquid (Cumyl hydroperoxide)
(Cumyl hydroperoxide)

14.3 Transport hazard class(es)

ADR : 5.2
IMDG : 5.2

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IATA : 5.2

14.4 Packing group

ADR

Packing group : Not assigned by regulation
Classification Code : P1
Hazard Identification Number : 539
Labels : 5.2
Tunnel restriction code : (D)

IMDG

Packing group : Not assigned by regulation
Labels : 5.2
EmS Code : F-J, S-R

IATA (Cargo)

Packing instruction (cargo aircraft) : 570
Packing group : Not assigned by regulation
Labels : Organic Peroxides, Keep Away From Heat, Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 570
Packing group : Not assigned by regulation
Labels : Organic Peroxides, Keep Away From Heat, Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : Conditions of restriction for the following entries should be considered:

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preparations and articles (Annex XVII)	Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	: Not applicable
REACH Information:	All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	
H2	ACUTE TOXIC
P6b	SELF-REACTIVE SUBSTANCES AND MIXTURES and ORGANIC PEROXIDES
E2	ENVIRONMENTAL HAZARDS
Water hazard class (Germany)	: WGK 2 obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	: Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 2% w/w no VOC duties Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 13% w/w

Other regulations:

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Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

The product is subject to the supply restrictions of the Ordinance on the Prohibition of Chemicals.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H242	:	Heating may cause a fire.
H302	:	Harmful if swallowed.
H304	:	May be fatal if swallowed and enters airways.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H319	:	Causes serious eye irritation.
H331	:	Toxic if inhaled.
H335	:	May cause respiratory irritation.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.
H373	:	May cause damage to organs through prolonged or repeated exposure if swallowed.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Org. Perox.	:	Organic peroxides
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU	:	Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
TRGS 903	:	TRGS 903 - Biological limit values
2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit
2019/1831/EU / TWA	:	Limit Value - eight hours
2019/1831/EU / STEL	:	Short term exposure limit
DE TRGS 900 / AGW	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of

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	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Org. Perox. F	H242
Acute Tox. 4	H302
Acute Tox. 3	H331
Acute Tox. 4	H312
Skin Corr. 1B	H314
Eye Dam. 1	H318
STOT SE 3	H335
STOT RE 2	H373
STOT RE 2	H373
Aquatic Chronic 2	H411

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

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