

Biresin® Kraft Kleber Thix Power Adhesive Thix Part A

Revision Date: 16.03.2022
Date of last issue: 06.03.2020

Version 8.0

Print Date 16.03.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Biresin® Kraft Kleber Thix Power Adhesive Thix Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart
Telephone : +49 711 8009 0
E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

| | |
|--|--|
| Skin corrosion, Sub-category 1C | H314: Causes severe skin burns and eye damage. |
| Serious eye damage, Category 1 | H318: Causes serious eye damage. |
| Skin sensitisation, Category 1 | H317: May cause an allergic skin reaction. |
| Germ cell mutagenicity, Category 2 | H341: Suspected of causing genetic defects. |
| Reproductive toxicity, Category 1B | H360F: May damage fertility. |
| Long-term (chronic) aquatic hazard, Category 2 | H411: Toxic to aquatic life with long lasting effects. |

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.
H360F May damage fertility.
H411 Toxic to aquatic life with long lasting effects.

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| | | | |
|--------------------------|---|---------------------------|--|
| Precautionary statements | : | Prevention: | |
| | | P201 | Obtain special instructions before use. |
| | | P273 | Avoid release to the environment. |
| | | P280 | Wear protective gloves/ protective clothing/ eye protection/ face protection. |
| | | Response: | |
| | | P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. |
| | | P304 + P340 + P310 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. |
| | | P305 + P351 + P338 + P310 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. |
| | | P308 + P313 | IF exposed or concerned: Get medical advice/ attention. |
| | | P391 | Collect spillage. |

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane
Trimethylolpropane triglycidylether
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. EC-No. Registration number | Classification | Concentration (% w/w) |
|---|--|--|--------------------------|
| bis-[4-(2,3-epoxipropoxy)phenyl]propane | 1675-54-3 216-823-5 01-2119456619-26-XXXX | Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Eye Irrit. 2; H319 >= 5 % Skin Irrit. 2; H315 >= 5 % | >= 25 - < 40 |
| Phenol, polymer with formaldehyde, glycidyl ether | 28064-14-4 Not Assigned | Aquatic Chronic 4; H413 | >= 25 - < 40 |
| Trimethylolpropane triglycidylether | Not Assigned 701-135-4 01-2120078341-60-XXXX | Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Muta. 2; H341 Repr. 1B; H360F Aquatic Chronic 2; H411 | >= 20 - < 25 |
| 2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin | 68610-41-3 Not Assigned | Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 | >= 5 - < 10 |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.

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Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.
corrosive effects
sensitising effects
toxic effects for reproduction
- May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of causing genetic defects.
May damage fertility.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion prod- : No hazardous combustion products are known

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5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Pregnant women or women of child-bearing age should not be exposed to this product.
Follow standard hygiene measures when handling chemical products

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Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 6.1C

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

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Respiratory protection : and stirring work.
: No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform
respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Appearance : viscous
Colour : colourless
Odour : characteristic

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 7,6 (20 °C)
Concentration: 50 %
Not applicable

Viscosity

Viscosity, dynamic : ca. 37.000 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

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| | | |
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| Vapour pressure | : | 0,01 hPa |
| Density | : | ca. 1,16 g/cm ³ (20 °C) |
| Relative vapour density | : | No data available |
| Particle characteristics | : | No data available |

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Trimethylolpropane triglycidylether:

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Acute oral toxicity : LD50 Oral (Rat): 3.398 mg/kg
Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Suspected of causing genetic defects.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

May damage fertility.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
aquatic invertebrates Exposure time: 48 h

Trimethylolpropane triglycidylether:

Toxicity to algae/aquatic : ErC50 (Pseudokirchneriella subcapitata (microalgae)): 9 mg/l
plants Exposure time: 72 h

Toxicity to daphnia and other : EC50: 3,7 mg/l
aquatic invertebrates (Chron- Exposure time: 48 d
ic toxicity) Species: Daphnia magna (Water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : An environmental hazard cannot be excluded in the event of

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mation unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling.
Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.
Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

ADR : UN 1760
IMDG : UN 1760
IATA : UN 1760

14.2 UN proper shipping name

ADR : CORROSIVE LIQUID, N.O.S.
(Trimethylolpropane triglycidylether)
IMDG : CORROSIVE LIQUID, N.O.S.
(Trimethylolpropane triglycidylether)
IATA : Corrosive liquid, n.o.s.
(Trimethylolpropane triglycidylether)

14.3 Transport hazard class(es)

ADR : 8
IMDG : 8
IATA : 8

14.4 Packing group

ADR
Packing group : III
Classification Code : C9
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

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Remarks : Transport according to chapter 3.4 (LQ) possible

IMDG

Packing group : III
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft) : 856
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 852
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern : None of the components are listed (= > 0.1 %).

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Concern for Authorisation (Article 59).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Water hazard class (Germany) : WGK 2 obviously hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0,02% w/w

Other regulations:

Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

The product is subject to the supply restrictions of the Ordinance on the Prohibition of Chemicals.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H314 : Causes severe skin burns and eye damage.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.
H341 : Suspected of causing genetic defects.

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- H360F : May damage fertility.
H411 : Toxic to aquatic life with long lasting effects.
H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

- Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Eye Irrit. : Eye irritation
Muta. : Germ cell mutagenicity
Repr. : Reproductive toxicity
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

- | | |
|-------------------|-------|
| Skin Corr. 1C | H314 |
| Eye Dam. 1 | H318 |
| Skin Sens. 1 | H317 |
| Muta. 2 | H341 |
| Repr. 1B | H360F |
| Aquatic Chronic 2 | H411 |

Classification procedure:

- | |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

DE / EN