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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : PCI Flexkleber 400

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tile adhesive

1.3 Details of the supplier of the safety data sheet

Company	:	PCI Augsburg GmbH PICCARDSTR. 11 86159 AUGSBURG
Telephone	:	+4982159010
Telefax	:	+498215901372
E-mail address of person responsible for the SDS	:	rpc@mbcc-group.com

1.4 Emergency telephone number

ChemTel: +1-813-248-0585

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin initiation, Category 2	11515. Causes skin initiation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Specific target organ toxicity - single ex- posure, Category 3, Respiratory system	H335: May cause respiratory irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)





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Hazard statements :	H318 C	Causes skin irritation. Causes serious eye damage. Aay cause respiratory irritation.	
Precautionary statements :	P101 P102	If medical advice is needed, ha container or label at hand. Keep out of reach of children.	ave product
	Prevention:		
	P271	Use only outdoors or in a well- ea.	-ventilated ar-
	P280	Wear protective gloves/ eye protection.	rotection/ face
	Response:		
	P305 + P351	+ P338 + P310 IF IN EYES: Rin with water for several minutes tact lenses, if present and eas tinue rinsing. Immediately call CENTER/ doctor.	. Remove con- y to do. Con-
	Disposal:		
	P501	Dispose of contents/container with local regulation.	in accordance

Hazardous components which must be listed on the label:

Cement (chromium reduced)

2.3 Other hazards

The content of soluble Chromium (VI) is not greater than 0,0002% in accordance with Annex XVII, Paragraph 47 of the EU Regulation 1907/2006. The product reacts highly alkaline with water.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Classification	Concentration (% w/w)
er	(% w/w)
er	
Skin Irrit. 2; H315	>= 40 - < 60
Eye Dam. 1; H318	
STOT SE 3; H335	
(Respiratory system)	
Eye Dam. 1; H318	>= 1 - < 2,5
-	
	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) Eye Dam. 1; H318

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important sympton	ns and effects, both acute and delayed
Symptoms	: Cough Respiratory disorder Excessive lachrymation Erythema



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		Dermatitis See Section 11 for more detailed informati and symptoms.	on on health effects
Risks	:	Causes skin irritation. Causes serious eye damage. May cause respiratory irritation.	
		irritant effects	
4.3 Indication of any immediate r	ne	dical attention and special treatment need	ded
Treatment	:	Treat symptomatically.	
SECTION 5: Firefighting meas	sur	es	
5.1 Extinguishing media			
Suitable extinguishing media	:	In case of fire, use water/water spray/wate ide/sand/foam/alcohol resistant foam/chen extinction.	
5.2 Special hazards arising from	the	e substance or mixture	
Hazardous combustion prod- ucts	:	No hazardous combustion products are kn	nown
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained bre	eathing apparatus.
Further information	:	Standard procedure for chemical fires.	
SECTION 6: Accidental releas	e I	neasures	
6.1 Personal precautions, protec	tiv	e equipment and emergency procedures	
Personal precautions	:	Use personal protective equipment. Avoid breathing dust. Deny access to unprotected persons.	
6.2 Environmental precautions			
Environmental precautions	:	Try to prevent the material from entering d courses.	rains or water

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Pick up and arrange disposal without creating dust.
		Keep in suitable, closed containers for disposal.

No special environmental precautions required.

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6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling :		Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the ap- plication area. Follow standard hygiene measures when handling chemical products
Advice on protection against : fire and explosion	:	Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
Hygiene measures :	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Storage class (TRGS 510)	:	13
Further information on stor- age stability	:	Keep in a dry place. No decomposition if stored and applied as directed.
7.3 Specific end use(s)		
Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
Cement (chromium reduced)	65997-15-1	AGW (Inhalable fraction)	5 mg/m3	DE TRGS 900
		ation: Senate comm work place dangerc		
	Further inform	ation: Substances t	hat cause concern	that they



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could be carcinogenic for man but cannot be assessed conclusively because of lack of data

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

general dust value

Form of exposure	Peak-limit: excursion factor (category)	Value type	Control parame- ters	Basis
Inhalable fraction	2;(II)	AGW	10 mg/m3	DE TRGS 900
Alveolate fraction	2;(II)	AGW	1,25 mg/m3	DE TRGS 900
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipn	nent	
Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.
		Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed.
Skin and body protection	:	Dust impervious protective suit Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. particulate filter P P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice

: Try to prevent the material from entering drains or water



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courses. No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical	an	d chemical properties
Physical state Appearance Colour	::	solid powder grey
Odour	:	odourless
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or o	exp	losive limits
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	> 11 Concentration: 50 %
Viscosity		
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Solubility(ies)		
Water solubility	:	No data available



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Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	No data available	
Density	:	ca. 1,3 g/cm3	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
9.2 Other information No data available			

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid	: No data	available
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10.6 Hazardous decomposition products

No hazardous decomposition products are known.



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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

calcium diformate:

Acute oral toxicity

: LD50 Oral (Rat): 3.050 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

2

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Ass	ess	m	er	۱t
733	000	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	U I	

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-	:	There is no data available for this product.
mation		

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number. Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.



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For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number or ID number					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.2 UN proper shipping name					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.3 Transport hazard class(es)					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.4 Packing group					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
IATA (Cargo)	:	Not regulated as a dangerous good			
IATA (Passenger)	:	Not regulated as a dangerous good			
14.5 Environmental hazards					

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture International Chemical Weapons Convention (CWC) : Not applicable Schedules of Toxic Chemicals and Precursors

REACH Information:	All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or



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- exempted from the registration.							
REACH - Restrictions on the manufa the market and use of certain danger mixtures and articles (Annex XVII)		Not applicable					
REACH - Candidate List of Substanc Concern for Authorisation (Article 59)		None of the components are I (=> 0.1 %).	isted				
REACH - List of substances subject t (Annex XIV)	o authorisation :	Not applicable					
Regulation (EC) No 1005/2009 on su plete the ozone layer	bstances that de- :	Not applicable					
Regulation (EU) 2019/1021 on persis tants (recast)	tent organic pollu- :	Not applicable					
Regulation (EU) No 649/2012 of the I ment and the Council concerning the of dangerous chemicals	•	Not applicable					

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Not applicable
Water hazard class (Germa- ny)	:	WGK 1 slightly hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: <= 3% w/w no VOC duties
		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: < 0,01% w/w

GISCODE

: ZP1

Other regulations:

Product is no subject to the Chemicals Prohibition Ordinance.



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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H315	:	Causes skin irritation.
H318	:	Causes serious eye damage.
H335	:	May cause respiratory irritation.
Full text of other abbreviation	ns	
Eye Dam.	:	Serious eye damage
Skin Irrit.	:	Skin irritation
STOT SE	:	Specific target organ toxicity - single exposure
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
DE TRGS 900 / AGW	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of
		Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at
		once, which causes the death of 50% (one half) of a group of test animals)
LC50		/
LC50	·	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation
		period)
MARPOL		International Convention for the Prevention of Pollution from
	·	Ships, 1973 as modified by the Protocol of 1978
OEL		Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	÷	Regulation (EC) No 1907/2006 of the European Parliament
	•	and of the Council of 18 December 2006 concerning the Reg-
		istration, Evaluation, Authorisation and Restriction of Chemi-
		cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	÷	Very persistent and very bioaccumulative
	•	

Further information

Classification of the	e mixture:	Classification procedure:
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1 STOT SE 3	H318	Calculation method
STOT SE 3	H335	Calculation method



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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

DE / EN