

## PRODUCT DATA SHEET

Retardan<sup>®</sup>-2025 P

Retarder for very low emission calcium sulphate (Gypsum) based dry mortar systems

**DESCRIPTION**

Retardan<sup>®</sup>-2025 P is a high-performance set retarder in powder form for calcium sulphate (Gypsum) based binder systems.

**USES**

Retardan<sup>®</sup>-2025 P provides excellent performance in the adjustment of setting time and workability of calcium sulphate binders, especially in neutral to slightly alkaline  $\alpha$ - and  $\beta$ - Hemihydrate binders and allows the formulation of very low-emission mortar products. The product is especially suitable for the following applications

- Production of self-levelling screeds and underlayments
- Production of gypsum plaster
- Production of moulding and modelling plaster

**FEATURES**

Retardan<sup>®</sup>-2025 P offers the following advantages:

- Very effective set retarder for a variety of calcium sulphate binder types
- Highly efficient set-retardation at very low dosages
- Easier and more precise dosing
- Compatible with other additives, such as Sika<sup>®</sup> ViscoCrete<sup>®</sup> superplasticizers
- Retardan<sup>®</sup>-2025 P allows the preparation of large volume mixes and thus reduces the overall costs of the application
- No reduction in the final strength of gypsum based products (unlike with several fruit acid based retarders)
- Uniform quality ensures a stable manufacturing process as well as uniformity and homogeneity of the final gypsum product
- Ecologically safe and free of formaldehyde

**CERTIFICATES AND TEST REPORTS**

Emissions measurement according to GEV test method 3.2.3.1: EC 1<sup>PLUS</sup>

**PRODUCT INFORMATION**

<b>Composition</b>	Modified amino acid
<b>Packaging</b>	18 kg bag / 864 kg per pallet
<b>Appearance and colour</b>	Light gray to light beige powder
<b>Shelf life</b>	24 months shelf life from date of production if stored properly in undamaged, unopened, original sealed packaging
<b>Storage conditions</b>	Dry storage at temperatures up to +40°C. Protect from direct sunlight.
<b>Bulk density</b>	Approx. 0.78 g/cm <sup>3</sup>
<b>pH-Value</b>	Approx. 9 (3% solution)

**PRODUCT DATA SHEET**Retardan<sup>®</sup>-2025 P

August 2025, Version 01.04

02140601100000063

## APPLICATION INFORMATION

---

### Recommended dosage

Typical dosage range: 0.005%-0.1% of dry weight. Differences in calcium sulfate binder type, raw material sources, calcining methods, age and storage conditions of the binder and other conditions and factors at the plant and/or on-site can also influence the setting time of gypsum binders and therefore the dosage requirements of Retardan®-2025 P.

Note: Preliminary testing is required to determine the exact dosage for specific applications and conditions. Please contact our Technical Services Department for any additional information and assistance.

---

### Compatibility

Retardan®-2025 P may be combined with many other Sika products and most commonly used gypsum additives including superplasticizers, foaming agents / defoamers and stabilizers. In these combinations i.e. with Sika® ViscoCrete® superplasticizers, additional improvements in flow and setting-time adjustment can also be achieved.

Note: Always conduct trials before combining products in specific mixes and contact our Technical Services Department for additional information about specific combinations with other products.

---

### Dispensing

The product is added directly to the dry-mix.

---

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

**Sika Deutschland CH AG & Co KG**  
Kornwestheimer Straße 103 - 107  
D - 70439 Stuttgart  
Tel.: +49 711 8009-0  
Fax: +49 711 8009-321  
info@de.sika.com  
www.sika.de

**PRODUCT DATA SHEET**  
Retardan®-2025 P  
August 2025, Version 01.04  
021406011000000063

Retardan-2025P-en-DE-(08-2025)-1-4.pdf