

## PRODUCT DATA SHEET

## Sarnafil® AT-25

Polymeric waterproofing membrane

## DESCRIPTION

Sarnafil® AT-25 (thickness 2.5 mm) is a multi-layer synthetic roof waterproofing sheet based on elastomer modified flexible polyolefin (FPO) with internal polyester reinforcement and glass non-woven inlay and a polypropylene fleece backing according to EN 13956. The product is hot air weldable.

Type of application: DE/E1 FPO-BV-V-PG-GV-2.5

## USES

Sarnafil® AT-25 may only be used by experienced professionals.

- Mechanically fastened roofing systems
- Ballasted roofing systems

## FEATURES

- Long service life
- High resistance to hail damage
- High resistance to mechanical impact
- Resistant to roots
- Compatible with bitumen

## SUSTAINABILITY

- IBU Environmental Product Declaration (EPD)
- Cradle to Cradle Certified™; Silver Level

## CERTIFICATES AND TEST REPORTS

- CE marking and declaration of performance based on EN 13956:2012 Flexible sheets for waterproofing - Plastic and rubber sheets for roof waterproofing - Definitions and characteristics
- DIN/TS 20000-201:2025-02
- DIN 18531-2
- Fire behaviour according to DIN EN 13501-1; Class E  
Tested against external fire exposure according to DIN EN 1187 and classified according to DIN EN 13501-5; BROOF(t1)
- Resistance to flying sparks and radiant heat according to DIN 4102/Part 7
- Root resistance testing report (FLL), Weißenstephan-Triesdorf/Germany

## PRODUCT INFORMATION

Composition	Flexible polyolefins (FPO)	
Packaging	Standard rolls are wrapped individually in a PE-foil.	
	Roll width	2 m
	Roll length	10 m
	Roll weight	52 kg
	Refer to the current price list for available packaging variations.	
Colour	Top layer colour	beige window grey (~RAL 7040) traffic white (~RAL 9016)
	Bottom layer colour	dark grey

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January 2026, Version 06.01

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<b>Shelf life</b>	Originally packaged, undamaged and properly stored material retains its properties.	
<b>Storage conditions</b>	Store horizontal in original unopened and undamaged sealed packaging under dry conditions and temperatures between -5 °C and +40 °C. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to the packaging.	
<b>Product declaration</b>	EN 13956 - Polymeric sheets for roof waterproofing	
<b>Visible defects</b>	pass	(EN 1850-2)
<b>Length</b>	10 m (+0.5 m / -0 m)	(EN 1848-2)
<b>Width</b>	2 m (+0.02 m / -0.01 m)	(EN 1848-1)
<b>Effective thickness</b>	2.5 mm (+0.25 mm / -0.13 mm)	(EN 1849-2)
<b>Straightness</b>	≤ 30 mm	(EN 1848-2)
<b>Flatness</b>	≤ 10 mm	(EN 1848-2)
<b>Max. operating pressure</b>	2.6 kg/m <sup>2</sup> (+0.26 kg/m <sup>2</sup> / -0.13 kg/m <sup>2</sup> )	(EN 1849-2)
<b>Appearance</b>	matt	

## TECHNICAL INFORMATION

Resistance to impact	Method A, hard substrate	≥ 2250 mm	(EN 12691)
	Method B, soft substrate	≥ 4000 mm	
Hail resistance	hard substrate	≥ 34 m/s	(EN 13583)
	soft substrate	≥ 46 m/s	
Resistance to static loading	hard substrate	≥ 20 kg	(EN 12730)
	soft substrate	≥ 20 kg	
Resistance to root penetration	pass		(EN 13948)
Dimensional stability	Longitudinal (MD), aged 6 hours at +80 °C	≤ 0.4 %	(EN 1107-2)
	Transversal (CMD), aged 6 hours at +80 °C	≤ 0.2 %	
	(MD) = machine direction; (CMD) = cross machine direction		
Resistance to tear	Longitudinal (MD)	≥ 300 N	(EN 12310-2)
	Transversal (CMD)	≥ 300 N	
(MD) = machine direction; (CMD) = cross machine direction			
Joint peel resistance	Failure mode C, no failure of the joint		(EN 12316-2)
Joint shear resistance	≥ 400 N/50 mm		(EN 12317-2)
Foldability at low temperature	≤ -50 °C		(EN 495-5)
External fire performance	B <sub>Roof</sub> T1, roof angle < 20°	Pass	(EN 13501-5)
	B <sub>Roof</sub> T4, roof angle < 10°	Pass	
Reaction to fire	Class E		(EN 13501-1)
Chemical resistance	Resistant to specific chemicals. Contact Sika Technical Services for additional information.		(EN 1847)
Exposure to bitumen	Bitumen compatibility	pass	(EN 1928; EN 1548)

Resistance to UV exposure	> 5000 hours UV exposure	Grade 0	(EN1297)
Artificial ageing	pass		(EN 1297)
Diffusion resistance to water vapour	Resistance factor, Method A, tested at +23 °C and 75 % r.h.	$\mu = 190\,000$	(EN 1931)
Watertightness	Method B: at 10 kPa	pass	(EN 1928)
Maximum tensile force	Longitudinal (MD) Transversal (CMD)	$\geq 950\text{ N/50 mm}$ $\geq 900\text{ N/50 mm}$	(EN 12311-2)
	(MD) = machine direction; (CMD) = cross machine direction		
Elongation at maximum tensile force	Longitudinal (MD) Transversal (CMD)	$\geq 15\%$ $\geq 15\%$	(EN 12311-2)
	(MD) = machine direction; (CMD) = cross machine direction		

## APPLICATION INFORMATION

Ambient air temperature	Maximum Minimum	+60 °C -20 °C
Substrate temperature	Maximum Minimum	+60 °C -25 °C

## SYSTEM INFORMATION

Compatibility	Discolouration of the membrane surface may occur if it is in direct contact with bitumen. To prevent discolouration, use separation layer.
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## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTATION

Consult the Sika installation instructions.

## ECOLOGY, HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

## APPLICATION INSTRUCTIONS

### EQUIPMENT

- Electric hot-air welding equipment such as hand-held, manual hot-air welding equipment and pressure rollers
- Automatic hot-air welding machines with controlled hot-air temperature capability of a minimum +600 °C

### SUBSTRATE PREPARATION

The substrate surface must be smooth and uniform. The supporting layer must be compatible with the membrane, resistant to solvents and dry.

1. Remove any sharp protrusions or burrs from the substrate.
2. If contaminants such as grease or dust are present, clean the supporting layer.

## APPLICATION

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

The application of this product must only be carried out by an applicator that is trained or approved by Sika. The applicator must also be experienced in this type of application.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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SarnafilAT-25-en-DE-(01-2026)-6-1.pdf

