

## Biresin® G26 Fastcast resin, unfilled

### Areas of Application

- Casting of master and core models, negatives and mouldings of small up to medium dimensions
- Applicable for thinner and thicker layers
- For casting of art and crafts articles with excellent detail reproduction
- Applicable unfilled and filled

### Product Benefits

- Very good flowability
- Very good wetting of fillers
- Short demoulding time
- Applicable with high admixture of filler; up to 400 parts of TE-Füller
- Good adhesion to wooden materials
- Very fine structure
- Very good mechanically workable

### Description

- Basis Two component PUR system
- Component A **Biresin® G26**, polyol, beige, unfilled
- Component B **Biresin® G26**, MDI-based isocyanate, reddish-brown, unfilled
- Component B **Biresin® G27**, MDI-based isocyanate, brown, unfilled
- Filler **TE-Füller**, aluminium hydroxide powder, white, grain 0-0.032 mm

Processing Data		Component A	Component B	Filler	Component B
Individual components		Biresin® G26	Biresin® G26	TE-Füller	Biresin® G27
Viscosity, 25°C	mPa.s	~ 110	~ 25	-	~ 60
Density	g/ml	1.0	1.15	2.4	1.14
Mixing ratio	in parts by weight	100	100	400	100
Mixtures					
Mixed viscosity, 25°C	mPa.s	~ 70		flowable	~ 130
Potlife, 200 g, RT	min	3 - 4		3 - 4	1' 40''
Demoulding time, RT	min	> 30		> 30	> 15
Curing time, RT	d	3			

### Physical Data (approx. values)

Biresin® G26 (A)		with component B	Biresin® G26	G26 + TE-Füller	Biresin® G27
Colour			beige	light beige	beige
Density	ISO 1183	g/cm³	1.1	1.65	1.1
Shore hardness	ISO 868	-	D 70	D 80	D 72
E-Modulus	ISO 178	MPa	1,250	4,400	1,200
Flexural strength	ISO 178	MPa	40	30	71
Tensile strength	ISO 527	MPa	30		
Elongation at break	ISO 527	%	3		
Impact resistance	ISO 179	kJ/m²	20		24
Compressive strength	ISO 604	MPa		45	
Heat distortion temperature	ISO 75B	°C	75	80	104*

\* values after post curing: RT + 4 h / 80°C

## Packaging

Individual components	<b>Biresin® G26 (A)</b>	50 kg; 20 kg; 5 kg; 6 x 1 kg in a box net
	<b>Biresin® G26 (B)</b>	50 kg; 20 kg; 5 kg; 6 x 1 kg in a box net
	<b>Biresin® G27 (B)</b>	20 kg; 5 kg; 6 x 1 kg in a box net
	<b>TE-Füller</b>	25 kg net

## Processing

- The material, processing and mould temperature must be from 18 to 25°C.
- Both components must be shaken well before use.
- Pay attention to dry conditions and dry mould surfaces while processing.
- Mix the fillers if used thoroughly in the A component or half in each component before mixing the components.
- Porous surfaces (wood) have to be well sealed before.
- The resin and hardener components are to be mixed thoroughly and poured immediately beginning at the lowest point into previously released moulds (e.g. with Sika® Liquid Wax-815 resp. Sika® Pasty Wax-818; for more information see product data sheet).
- For cleaning of cured mouldings from wax residues we recommend Sika® Reinigungsmittel 5. Before application of other cleaners test their compatibility with resin.

## Storage

- Minimum shelf life is 12 month under room conditions (18 - 25°C), when stored in original un-opened containers.
- After prolonged storage at low temperature, crystallisation of components may occur. This is easily removed by warming up for a sufficient time to a maximum of 70°C. Allow to cool to room temperature before use.
- Containers must be closed tightly immediately after use to prevent moisture ingress. The residual material needs to be used up as soon as possible.

## Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

## Disposal considerations

Product Recommendations: Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations.

Packaging Recommendations: Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste.

## Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## Legal Notice

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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