

## PRODUCT DATA SHEET

# SikaPaver® HC-320

### COMPACTION AID BASED ON PCE FOR DEMANDING SEMI-DRY CONCRETE PRODUCTS

#### DESCRIPTION

SikaPaver® HC-320 is a high performance compaction aid for demanding semi-dry concrete products, based on the Sika ViscoCrete® Technology.

#### USES

- Pipes and Manholes
- Garden- and Landscaping elements
- Hollow core slabs
- Kerbstone
- Concrete Pavers

#### CHARACTERISTICS / ADVANTAGES

- Intensive compactability for highest strength
- Strong swipe formation (paste) at the flanks
- Less quality variations and consequently less second grade products

SikaPaver® HC-320 improves the dispersion and wetting of cement, additives and pigments and hence allows reaching the target density in shorter time or the reduction of pore content at the same compaction effort.

#### APPROVALS / CERTIFICATES

Corresponds to EN 934-2 Table 5 (air entrainer).

#### PRODUCT INFORMATION

<b>Composition</b>	Polymer
<b>Packaging</b>	Drum: 200 kg net weight IBC: 1000 kg net weight Bulk: min 6 t
<b>Appearance / Colour</b>	Clear liquid
<b>Shelf life</b>	12 months from date of production if stored properly in original, unopened packaging. After prolonged Storage, agitate the product before using.
<b>Storage conditions</b>	Protect from frost, intense sunlight and contamination. In case of bulk delivery, the tanks and equipment used must be clean.
<b>Density</b>	1.03 g/cm <sup>3</sup> at +20°C
<b>pH-Value</b>	ca. 4.5
<b>Total chloride ion content</b>	≤ 0.10 %
<b>Equivalent sodium oxide</b>	≤ 0.5 %

# APPLICATION INFORMATION

<b>Recommended dosage</b>	0.2 – 0.8 M.-% of binder (cement and fly ash)
<b>Dispensing</b>	SikaPaver® HC-320 shall be added with the mixing water or introduced at the end of the mixing process. The necessary mixing time after the admixture dosage depends on the individual mixer and must be sufficient.
<b>Restrictions</b>	Before use suitability tests must be performed. Sufficient compaction of base and face concrete is essential to ensure the targeted performance parameters of the manufactured semi-dry concrete elements. For further information and advice, please contact our Technical Service Department. The use of SikaPaver® HC-320 in wet cast concrete is not suitable.

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data. Further notes and information data sheets on product safety and disposal can be found on the Internet at [www.sika.de](http://www.sika.de).

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

**Sika Deutschland GmbH**  
Concrete  
Peter-Schuhmacher-Straße 8  
69181 Leimen  
Telefon: +49 06224 988-04  
Telefax: +49 06224 988-522  
EMail: [leimen@de.sika.com](mailto:leimen@de.sika.com)



**PRODUCT DATA SHEET**  
SikaPaver® HC-320  
March 2021, Version 02.01  
021404061000000085

SikaPaverHC-320-en-DE-(03-2021)-2-1.pdf

