



SikaMelt®

A BEST-IN-CLASS SOLUTION FOR PROFILE WRAPPING

- Environmental-friendly system with label-free adhesive and primer
- Safe, durable bonding

BUILDING TRUST



SikaMelt® - A BEST-IN-CLASS SOLUTION FOR PROFILE WRAPPING

The lamination process of window profiles require an adhesive that allows fast further processing of the profiles. The requirements for the durability of the bonding are high, as it must withstand all weather for decades. SikaMelt® is formulated with high initial strength and excellent heat and moisture resistance, making it ideal for window profile wrapping applications.

THE MANY BENEFITS

SikaMelt®-691 and SikaMelt®-860

- Reactive 1C PU hotmelt
- Good early strength, therefore no peeling of the film when folded over with small adhesive surfaces
- Best-in-market aging resistance as tested according to RAL-GZ 716
- Label-free adhesive with SikaMelt®-860 (monomeric diisocyanates <0.1%, no REACH Worker Safety Training needed)
- Good workability on common systems

SikaPrimer®-691

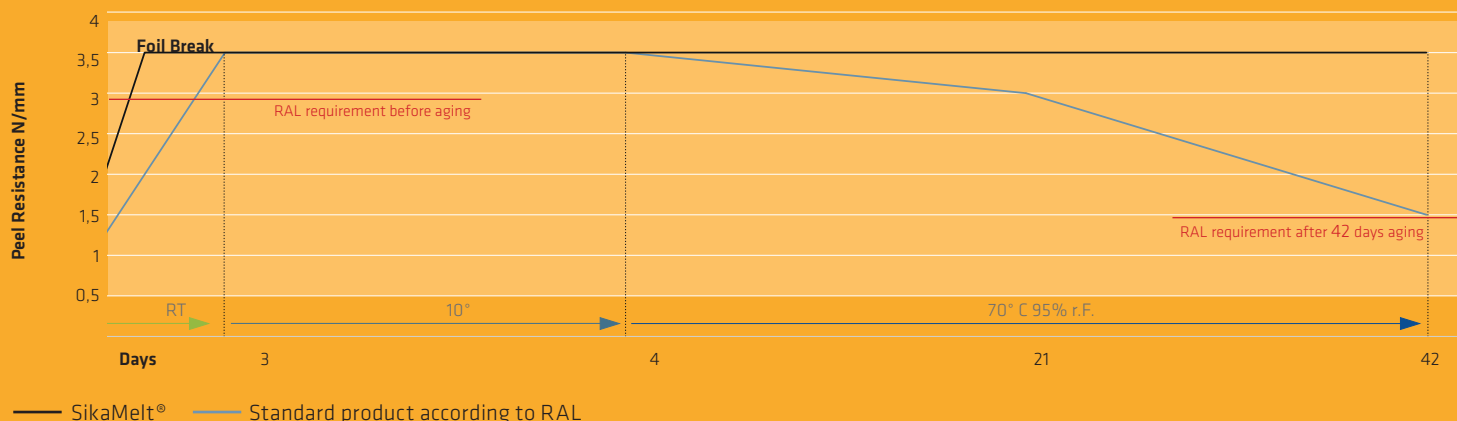
- Low-VOC Primer, less than 1% solvents, zero labeling
- Suitable for felt and vacuum applications

PRODUCT OVERVIEW

| | SikaMelt®-691 | SikaMelt®-860 |
|--------------------------|---------------|----------------------|
| Weather resistance | Excellent | Excellent |
| Further processing after | 24h | 24h |
| Labelling | Yes | Label-free (Q3/2023) |

PEEL RESISTANCE ACCORDING TO RAL STANDARD STORAGE

Comparison of aging resistance of SikaMelt®-691 and SikaMelt®-860 with RAL standard



Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.



SIKA SERVICES AG
Tueffenwies 16
8048 Zurich
Switzerland

CONTACT
Phone: +41 58 436 40 40
Fax: +41 58 436 55 30
www.sika.com/building-components

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