



Sikaflex®-668 PowerCure

Maximum process efficiency
in rail manufacturing and
maintenance



BUILDING TRUST

Take the next step in process efficiency

Speed up your drive-away-time

The Sikaflex® PowerCure bonding technology enables efficient glass replacement and maintenance in rail vehicles. The flexible adhesive simplifies repair processes, reduces downtime, and shortens overall process times.

Especially in glazing applications, the system allows for quick removal and reinstallation while maintaining high structural

performance. It absorbs mechanical stress, temperature changes, and vibrations, ensuring long-term reliability even after repeated maintenance cycles.

By streamlining repair workflows and minimizing process time, Sika supports operators in keeping vehicles in service longer – safely, efficiently, and cost-effectively.

Get back on track up to one hour earlier

Sikaflex®-668 PowerCure

Open time
Bonding & Sealing

40 min.

3 h

One hour
faster



Drive-away-time

Minimize downtime

Maximize working time

Sikaflex®-268 PowerCure

Open time
Bonding & Sealing

30 min.

4 h



Drive-away-time

	Sikaflex®-268 PowerCure	Sikaflex®-668 PowerCure
	Performance	
Open Time [Min]	30	40
Lap-Shear Strength [MPa]	4.5	5
Tensile Strength [MPa]	6	7
Elongation [%]	500	500
Cleaner Resistance	•	•
Packaging	UP600, HO23, DR195	UP600, HO23, DR195
Color	Black	Black



Sikaflex®-668 PowerCure is scalable - from unipack to drum

Minimize downtimes with Sikaflex®-668 PowerCure

Key Benefits at a glance



Rapid strength build-up

ideal for high-throughput rail production



Process flexibility

scalable to your needs - from manual handling with unpack up to automatic handling with drums



Proven quality

resistant to a wide variety of cleaning agents, passes EN45545 R1/R7 HL3



Enhanced safety

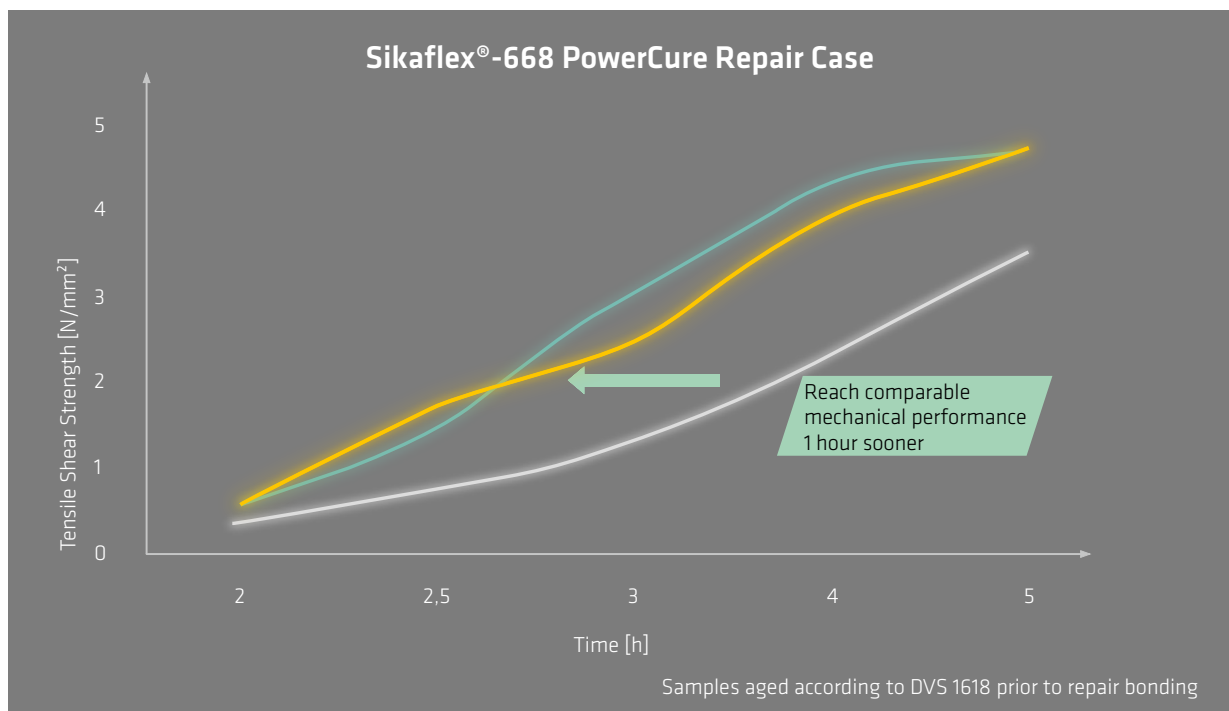
thanks to Purform® technology. No REACH training needed

The next-generation

Sikaflex®-668 PowerCure takes glass bonding a step further, integrating multiple features to simplify production with an all-in-one solution – including high-grab capability for easier handling.

Paired with **Sika® Primer-507**

(Purform® technology), it delivers exceptional strength and efficiency, setting a new standard for modern bonding.



— Sikaflex®-268 PC on Sikaflex®-268 PC

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A Global Company But Local Partner

We are Sika

Sika is a specialty chemicals company with a leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing and protecting in the building sector and the motor vehicle industry. Sika's product lines feature concrete admixtures, mortars, sealants and adhesives, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use.

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