

PRODUCT DATA SHEET

Sikafloor®-13 Pronto

2-part primer based on reactive acrylic resins

DESCRIPTION

Sikafloor-13 Pronto is a two part, low-viscosity, fast curing primer based on reactive acrylic resins for the Sikafloor-Pronto Modular System.

Sikafloor-13 Pronto consists of:

Part A: Sikafloor-13 Pronto Resin

Part B: Sika-Pronto Hardener

USES

Sikafloor®-13 Pronto may only be used by experienced professionals.

Fast curing, low viscosity primer to achieve pore free cementitious substrate

CHARACTERISTICS / ADVANTAGES

- Very fast curing, even at low temperatures
- Solvent-free
- Part of a complete modular system

APPROVALS / CERTIFICATES

Certificate of conformity , 27053 U 08, Isega Germany, November 2008

PRODUCT INFORMATION

Composition	Reactive acrylic resins	
Packaging	Part A: Sikafloor-10 Pronto: 25 kg, 200 kg Part B: Sika-Pronto Hardener: 1.0 kg (in 0.1 kg bags)	
Appearance / Colour	Part A: Sikafloor-13 Pronto: transparent, liquid Part B: Sika-Pronto Hardener: white, powder	
Shelf life	Part A: Sikafloor-13 Pronto: 12 months Part B: Sika-Pronto Hardener: 6 months	
Storage conditions	The product should be stored properly in original, unopened and un-damaged sealed packaging, in dry conditions at temperatures between +5°C and +30°C. Sikafloor-Pronto Hardener must be protected from heat, direct sunlight, moisture and impact.	
Density	~ 0.98 kg/l (at +23°C)	DIN 51 757
Solid content by weight	~ 100%	
Solid content by volume	~ 100%	

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TECHNICAL INFORMATION

Temperature Resistance	Exposure*	Dry heat
	Permanent	+50°C
	Short term max. 1 h	+80°C
	Short-term max. 2 d	+60°C

Short-term heat* up to +80°C where exposure is only occasional (steam cleaning etc.)

*No simultaneous chemical and mechanical exposure and only in combination with Sikafloor-14 / -16 or - 15 / -17 Pronto as a broadcast system with approx. 3 - 4 mm thickness.

SYSTEM INFORMATION

System	Priming: Primer	1 x Sikafloor-13 Pronto for low / medium porosity concrete 2 x Sikafloor-13 Pronto for high porosity concrete
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APPLICATION INFORMATION

Mixing Ratio	The amount of Hardener required is dependent on the ambient- and substrate temperature (see table below).		
	Sikafloor-13 Pronto: 12.5 kg		
	Sika-Pronto Hardener (%pbw):		
	-10°C	875 g	7,0 %
	0°C	625 g	5,0 %
	+10°C	500 g	4,0 %
	+20°C	375 g	3,0 %
+30°C	250 g	2,0 %	

The hardener powder can also be ordered under the product name „Perkadox CH 50 X“ by Akzo Nobel, www.akzonobel.com or “Interox BP-50 FT” by Degussa, www.degussa.com or “BP 50 W+” by Pergan GmbH, www.pergan.com.

Consumption	Coating System	Product	Consumption
	Primer	1-2 x Sikafloor-13 Pronto	1-2 x 0.40 - 0.50 kg/m ² per coat

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile ,variations in level or wastage etc.

Ambient Air Temperature	-10°C min. / +30°C max.
Relative Air Humidity	80 % r.h. max.
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.
Substrate Temperature	-10°C min. / +30°C max.

Pot Life

	Time (minutes)
-10°C	~ 22
0°C	~ 15
10°C	~ 13
20°C	~ 12
30°C	~ 10

Times are approximate and will be affected by changing ambient condition.

Curing Time

Before applying Sikafloor-13 Pronto / -14 / -15 Pronto on Sikafloor-13 Pronto allow:

Substrate temperature	Minimum (minutes)	Maximum (hours)
-10°C	70	*
0°C	50	*
+10°C	45	*
+20°C	40	*
+30°C	35	*

*No time limit, the Sikafloor-Pronto materials can be applied on each other after thorough cleaning

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use

	Foot traffic (minutes)	Full cure (hours)
-10°C	70	~ 2
0°C	50	~ 2
10°C	45	~ 2
20°C	40	~ 2
30°C	35	~ 2

Times are approximate and will be affected by changing ambient conditions.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

SUBSTRATE QUALITY

The substrate must be sound and of sufficient compressive strength (min. 25 N/mm²) with a minimum pull-off strength 1.5 N/mm². The substrate must be clean dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc. The application of a trial area is mandatory to ensure the compatibility of the substrate and the proposed Sikafloor Pronto System, especially when cementitious substrates treated with a curing agent Sikafloor-13 Pronto System is not suitable to be applied on any kind of asphalt!

SUBSTRATE PREPARATION

Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.

Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed. Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor, SikaDur and SikaGard range of materials.

The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

High spots can be removed by e.g. grinding.

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MIXING

Mix part A thoroughly, then add the Hardener in the correct quantity and mix for a further 1 minute. Over mixing must be avoided to minimise air entrainment. For ease of handling, 25 kg units may be split (2 x 12.5 kg) (refer to Mixing table). Always weigh out components.

For indoor work, spark-free mixing equipment must be used (explosion-proof)! Sikafloor-13 Pronto must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APPLICATION

Prior to application, confirm substrate moisture content, r.h. and dew point. For external applications, apply on a falling temperature. If applied during rising temperatures "pin holing" may occur from rising air.

Priming:

Normal non-porous surfaces:

Apply one coat of Sikafloor-13 Pronto. Make sure that a continuous, pore free coat covers the substrate, i.e. minimum 0.4 kg/mm². If in doubt, apply another priming coat.

Absorbent surfaces:

Apply two coats wet on wet of Sikafloor-13 Pronto until saturation of the substrate is achieved. For waiting time before overcoating see table "Waiting Time / Overcoatability". Apply Sikafloor-13 Pronto using a "non-fuzzing", short-pile nylon roller. The freshly applied priming coat can be blinded lightly with quartz sand 0.7 - 1.2 mm, consumption approx. 0.2 - 0.5 kg/m². If the subsequent layer is Sikafloor-15 Pronto, lightly blinding is mandatory.

CLEANING OF EQUIPMENT

Clean all tools with Sika Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

IMPORTANT CONSIDERATIONS

Do not use Sikafloor-13 Pronto on substrates with rising moisture. Freshly applied Sikafloor-13 Pronto must be protected from damp, condensation and water for at least 1 hour. Use spark proof mixing equipment for internal applications.

Always ensure good ventilation when using Sikafloor-13 Pronto in a confined space. In order to ensure optimum curing during internal applications the air must be exchanged at least seven times per hour. During application and curing use a forced fresh air supply/exhausting of fumes with appropriate equipment (spark-free / explosion-proof). Systems based on reactive acrylic resins exhibit a characteristic odour during application and prior to achieving full cure, once fully cured they are taint free. All unpackaged goods should be removed from the area of the works during application. Do not apply in the presence of foodstuffs. Any foodstuffs, whether packaged or not, should be completely isolated from the flooring works during the application process and until the products are fully cured.

Tools

Recommended Supplier of Tools:
PPW-Polyplan-Werkzeuge GmbH, Phone: +49 40/5597260, www.polyplan.com

The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking. If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

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LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

CE MARK

Please refer to Declaration of performance.

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

DIRECTIVE 2004/42/CE LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type **sb**) is 500 g/l (Limit 2010) for the ready to use product. The maximum content of Sikafloor-13 Pronto is < 500 g/l VOC for the ready to use product.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Sikafloor-13Pronto-en-DE-(08-2016)-1-1.pdf