

PRODUCT DATA SHEET

Sikaflex® PRO-3 SL Booster

Solvent free booster (accelerator) for Sikaflex® PRO-3 SL

DESCRIPTION

Sikaflex® PRO-3 SL Booster is used to accelerate the curing rate of Sikaflex® PRO-3 SL.

USES

May be used as an accelerator for the following product:
Sikaflex® PRO-3 SL, packaged in 10 Liter pail.

CHARACTERISTICS / ADVANTAGES

- Fast curing of Sikaflex® PRO-3 SL
- Easy to mix
- Sanded Sikaflex® PRO-3 SL joints can be trafficable by rubber car tyres after approx. 3 hours
- Sikaflex® PRO-3 SL takes approx. 24 hours to reach full mechanical properties

PRODUCT INFORMATION

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|---------------------------|--|
| Packaging | 150 ml foil pack, 5 foil packs per box |
| Shelf life | 24 months from date of production |
| Storage conditions | The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +25 °C. Protect from frost. Always refer to packaging. |
| Density | ~1,15 kg/l |

APPLICATION INFORMATION

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| Mixing ratio | Sikaflex® PRO-3 SL : Sikaflex® PRO-3 SL Booster 100 : 1,5 Vol.-% 10 Liter : 150 ml | |
| Pot Life | 20 Minutes (+23 °C / 50 % r. h.) if mixed with Sikaflex® PRO-3 SL | |
| Curing time | Sikaflex® PRO-3 SL takes approx. 24 hours to reach full mechanical properties Sanded Sikaflex® PRO-3 SL joints can be trafficable by rubber car tyres after approx. 3 hours (at 23 °C). | |
| Tack free time | Not sanded | ~ 3,5 hours (23 °C) |
| | Sanded | ~ 1 hours (23 °C) |

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

For detailed informations please refer to the relevant PDS for Sikaflex® PRO-3 SL.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

MIXING

Sikaflex® PRO-3 SL Booster is only used in conjunction with Sikaflex® PRO-3 SL, packaged in 10 Liter pail.

For mixing an electric stirrer with a U-shaped stirring paddle (demand min. 1000 W, speed ~600 r/min) must be used. Before adding the Sikaflex® PRO-3 SL Booster the Sikaflex® PRO-3 SL material should be pre-mixed thoroughly. Add the Booster to Sikaflex® PRO-3 SL and mix continuously for 2 to 3 minutes until a uniformly coloured mix has been achieved. Over mixing must be avoided to minimise air entrainment.

APPLICATION METHOD / TOOLS

Form an outlet through a bend at the top edge of the mixed container and pour it into the joints within the pot life. Ensure that contact with the joint edges is ensured and air pockets are avoided.

Sikaflex® PRO-3 SL levels itself, it does not need to be stripped or smoothed.

Within the pot life remove any masking tape that may have been applied.

Remove any air bubbles with a soft flat brush or a suitable spatula.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika® Remover-208 immediately after use. Hardened material can only be removed mechanically. For cleaning skin, use Sika® PowerClean wipes.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Deutschland GmbH

Roofing
Kornwestheimer Strasse 103-107
70439 Stuttgart
Tel.: +49 711/8009-0
roofing@de.sika.com
www.sika.de/dachabdichtung



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