

## PRODUCT DATA SHEET

# Sika® Cleaner H-1

Solvent-based cleaning agent for non-porous substrates

**TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)**

|                                |  |
|--------------------------------|--|
| <b>Chemical base</b>           | Solvent-based                                |
| <b>Color</b>                   | Colorless, clear                             |
| <b>Application temperature</b> | 5 – 40 °C                                    |
| <b>Application method</b>      | Wipe-on, wipe-off with lint-free paper towel |
| <b>Shelf life</b>              | 24 months <sup>A</sup>                       |

CQP = Corporate Quality Procedure

<sup>A)</sup> stored in sealed container in a dry place between 5 and 25 °C

**DESCRIPTION**

Sika® Cleaner H-1 is a solvent-based colorless clear cleaning agent for non-porous substrates.

**PRODUCT BENEFITS**

- Good degreasing property
- Easy to use
- Fast process

**AREAS OF APPLICATION**

Sika® Cleaner H-1 is used to remove foreign matter and contaminants such as grease, oil, dust and dirt from the surface. Possible surfaces are glass, plastics (like PC, ABS or SMA), metals and e-coated metals prior to the application of sealants and adhesives. It must only be used on non-porous substrates.

Seek manufacturer's advice and perform tests on original substrates before using Sika® Cleaner H-1 on materials prone to stress cracking.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.

## METHOD OF APPLICATION

Wet the paper towel by pouring Sika® Cleaner H-1 onto it. Never dip the towel into the cleaner as it may contaminate it. Wipe the surface with the wetted paper towel. Use fresh paper towels regularly in order to retain the cleansing power.

Before the solvent dries on the surface (evaporates), wipe it off with a clean, dry paper towel. Repeat the last two steps until no contaminants show up on a white paper towel. If cleaned parts are not bonded subsequently cover them in order to prevent new contamination. If the time between cleaning and further processing is more than two hours, repeat the treatment as described above.

Ideal application and surface temperature is between 15 °C and 25 °C.

Use only clean, white, lint-free paper towels.

Tightly reseal container immediately after each use.

## IMPORTANT NOTE

Compatibility with the actual substrate is to be verified prior the application. Discard any Sika® Cleaner H-1 that loses its clear appearance (contaminated).

## FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Working instructions issued for a defined application may further specify technical data contained in this Product Data Sheet.

Copies of the following publications are available on request:

- Safety Data Sheets

## PACKAGING INFORMATION

|     |         |
|-----|---------|
| Can | 1000 ml |
|-----|---------|

## BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

## DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

## PRODUCT DATA SHEET

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