

## PRODUCT DATA SHEET

## Sika® Separol®-163 W

## EMULSION BASED RELEASE AGENT FOR PRECAST PLANTS AND CONSTRUCTION SITES

## DESCRIPTION

Sika® Separol®-163 W is a ready-to-use, low viscous and readily biodegradable concrete release agent emulsion.

## USES

- For standard concrete, easy to compact concrete and self-compacting concrete
- Steel, coated wood and plastic moulds
- Absorbing shuttering
- Structured shuttering
- Suitable for vibration and shaking compaction

## FEATURES

Sika® Separol®-163 W is a ready to use, solvent-free release agent based on renewable raw materials with physical and chemical separation behaviour. Sika® Separol®-163 W has the following properties:

- Low viscosity
- Good adhesion of the separating film on vertical shuttering
- Self-levelling after spray application
- Strong pore suppression
- No flammable vapours
- No resin
- Readily biodegradable
- Easy to be handled
- Very good corrosion protection

Sika® Separol®-163 W causes:

- Easy and clean separation of the concrete from the shuttering
- Protection of the shuttering against corrosion and premature aging
- Optically perfect concrete surfaces

## PRODUCT INFORMATION

Composition	Synthetic esters based on vegetable oil
Packaging	Drum: 190 kg Replacement container: 950 kg
Appearance and colour	Fluid/ White
Shelf life	Shelf life of approx. 6 months with proper storage.
Storage conditions	Protect against frost and direct sunlight. Store opened containers closed.
Density	0.97 g/cm <sup>3</sup> at +20°
Solubility	in water

## APPLICATION INFORMATION

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April 2025, Version 01.02

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## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## SPECIFICATION INFORMATION

BTM CODE: BTM 01

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

-5 - 80°C processing temperature (by means of an anti-freeze protection even at temperatures below 0°C) The shuttering surface to be treated must be clean and dry. Rust and concrete residues must be removed. The product will be applied thinly using the Sika high-pressure sprayer with 4-6 bar operating pressure and a flat-jet nozzle in order to achieve a closed film on the surface. After processing, a flash-off time of approx. 10 minutes (at 20°C) must be complied with. If after the application of the release agent there are still puddle-type surpluses on the shuttering, then these must be removed with a cloth or rubber scraper. It is advantageous to wash off the shuttering with a cloth/washing mop after applying the thin spray. Execute a suitability test before utilisation.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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SikaSeparol-163W-en-DE-(04-2025)-1-2.pdf