

# PRODUCT DATA SHEET

## Sikaplan® SGmA-20

Polymeric PVC membrane for ballasted roof waterproofing

### DESCRIPTION

Sikaplan® SGmA-20 is a multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) with inlay of glass non-woven.  
(DE/E1 PVC-P-NB-E-GV-2,0)

### USES

Roof waterproofing membrane for roofs with ballast:

- Loose laid with ballast.
- Green roofs.
- Utility roofs.

### FEATURES

- Resistant to all common environmental influences
- Resistant to mechanical influences
- Resistant to micro-organisms
- Resistant to root penetration
- Recyclable

### CERTIFICATES AND TEST REPORTS

- Polymeric waterproofing sheet according to DIN EN 13956, recognized by the certification body 1213-CPD-4125 and provided with the CE mark
- DIN/TS 20000-201
- DIN 18531-2
- Behaviour when exposed to fire in accordance to DIN EN 13501-1: Class E

### PRODUCT INFORMATION

<b>Packaging</b>	Rolls are individually wrapped in yellow PE foil. Packaging unit: see current price and product range overview.	
	Roll length:	15,00 m
	Roll width:	2,00 m
	Roll weight:	75,00 kg
<b>Appearance and colour</b>	Top surface:	beige
	Bottom surface:	beige
<b>Shelf life</b>	The product retains its properties in unopened and undamaged original packaging.	
<b>Storage conditions</b>	Rolls must be stored between +5 °C and +30 °C in a horizontal position on pallet, protected from direct sunlight, rain and snow. Do not stack pallets of rolls or any other material during transport or storage.	

Visible defects	Pass	(DIN EN 1850-2)
Length	15,00 (-0 / +5 %) m	(DIN EN 1848-2)
Width	2,00 (-0,5 / +1 %) m	(DIN EN 1848-2)
Effective thickness	2,00 (-5 / +10 %) mm	(DIN EN 1849-2)
Straightness	≤ 30 mm	(DIN EN 1848-2)
Flatness	≤ 10 mm	(DIN EN 1848-2)
Mass per unit area	2,50 (-5 / +10 %) kg/m <sup>2</sup>	(DIN EN 1849-2)

## TECHNICAL INFORMATION

Resistance to static loading	hard substrate: soft substrate:	≥ 20 kg ≥ 20 kg	(DIN EN 12730)
Resistance to static puncture	hard substrate: soft substrate:	≥ 1000 mm (Method A) ≥ 1250 mm (Method B)	(DIN EN 12691)
Resistance to root penetration	Pass		(DIN EN 13948)
Tensile strength	longitudinal (md) <sup>1)</sup> transversal (cmd) <sup>2)</sup>	≥ 9,5 N/mm <sup>2</sup> ≥ 8,5 N/mm <sup>2</sup>	(DIN EN 12311-2)
	1) 2)	md = machine direction cmd = cross machine direction	
Tensile strain at break	longitudinal (md) <sup>1)</sup> transversal (cmd) <sup>2)</sup>	≥ 200 % ≥ 200 %	(DIN EN 12311-2)
	1) 2)	md = machine direction cmd = cross machine direction	
Dimensional stability	longitudinal (md) <sup>1)</sup> transversal (cmd) <sup>2)</sup>	≤ 0,3 % ≤ 0,3 %	(DIN EN 1107-2)
	1) 2)	md = machine direction cmd = cross machine direction	
Joint shear resistance	≥ 500 N/50 mm no failure of the joint		(DIN EN 12317-2) (DIN/TS 20000-201 / DIN EN 12317-2)
Foldability at low temperature	≤ -25 °C		(DIN EN 495-5)
External fire performance	Class E		(EN ISO 11925-2) (classification to DIN EN 13501-1)
Effect of liquid chemicals, including water	On request		(DIN EN 1847)
Water-vapour transmission rate	μ= 20.000 (±30 %)		(DIN EN 1931)
Watertightness	Pass 400 kPa/72h		(DIN EN 1928) (DIN/TS 20000-201 / DIN EN 1928)

## APPLICATION INFORMATION

Ambient air temperature	-15 °C min. / +60 °C max.
Substrate temperature	-25 °C min. / +60 °C max.

# SYSTEM INFORMATION

<b>System structure</b>	<p>System accessories:</p> <ul style="list-style-type: none"><li>▪ Sikaplan® D-15, un-reinforced sheet for detailing</li><li>▪ Moulded corner pieces, prefabricated corners and pipe flashing</li><li>▪ Sikaplan® metal sheet</li><li>▪ Sarnafast® mechanical fastening system</li><li>▪ SikaRoof® Cleaner L-100</li><li>▪ SikaRoof® C-733 (Contact adhesive)</li></ul> <p>Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers.</p>
<b>Compatibility</b>	<p>Not suitable for permanent exposure on flat roofs (maximum outdoor weathering: 9 months).</p> <p>Not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR, PF. Not resistant to tar, bitumen, oil and solvent containing materials.</p>

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

## APPLICATION INSTRUCTIONS

Installation work must only be carried out by Sika trained and approved contractors, experienced in this type of application.

## APPLICATION METHOD / TOOLS

The seams of the roofing membranes are welded using a hot-air welding process. Welding is carried out with automatic welding machines or hand-held hot-air welding equipment. The welding temperature depends on various factors, including ambient temperature, weather conditions, and welding speed. Information on the basic settings of hot-air welding equipment is provided in the currently valid installation instructions, available upon request.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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