

PRODUCT DATA SHEET

Sikafloor®-15 Pronto

3-part elastomeric, self-smoothing screed and levelling mortar based on reactive acrylic resins

DESCRIPTION

Sikafloor-15 Pronto is a three part, fast curing, elastomeric self-smoothing screed based on reactive acrylic resins for the Sikafloor-Pronto Modular System and can also be used as a binder for levelling mortars.

Sikafloor-15 Pronto consists of:

Part A: Sikafloor-15 Pronto Resin

Part B: Sika-Pronto Hardener

Part C: Sikafloor-Pronto Filler

Sika-Pronto Pigment is used to colour Sikafloor-15 Pronto if required.

USES

Sikafloor®-15 Pronto may only be used by experienced professionals.

- For fast curing mechanically and chemically resistant, elastomeric coatings with layer thickness of 2 to 4 mm
- Particularly suitable for the beverage and food industry
- For crack-bridging, trafficable, slip resistant wearing layers for multistorey and underground car-parks
- Skid resistant and multi-coloured surfaces can be obtained by roadcasting with quartz sand or coloured quartz sand

PRODUCT INFORMATION

Composition	Reactive acrylic resins		
Packaging	Part A	Sikafloor-15 Pronto	25 kg, 200 kg
	Part B	Sika-Pronto Hardener	1.0 kg (in 0.1 kg bags)
	Part C	Sikafloor-Pronto Filler	25 kg
		Sika-Pronto Pigment	5 kg (10 x 0.5 kg bags)

CHARACTERISTICS / ADVANTAGES

- Very fast curing, even at low temperatures
- Good mechanical and chemical resistance
- Elastomeric
- Solvent-free
- Part of a complete modular system
- Very good weather resistance

APPROVALS / CERTIFICATES

Certificate of conformity , 27053 U 08, Isega Germany, November 2008

Appearance / Colour	Part A	Sikafloor-15 Pronto	transparent, liquid
	Part B	Sika-Pronto Hardener	white, powder
	Part C	Sikafloor-Pronto Filler	white, fine aggregates
		Sika-Pronto Pigment	~ RAL 7032 other colours upon request

Shelf life	Part A	Sikafloor-15 Pronto	12 months
	Part B	Sika-Pronto Hardener	6 months
	Part C	Sikafloor-Pronto Filler	for an unlimited period
		Sika-Pronto Pigment	2 years

Sikafloor-Pronto Hardener must be protected from heat, direct sunlight, moisture and impact.

Storage conditions From date of production if stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +30°C.

Density ~ 0.98 kg/l (at +23°C) DIN 51 757

Solid content by weight ~ 100%

Solid content by volume ~ 100%

TECHNICAL INFORMATION

Compressive Strength Resin filled: ~ 25 N/mm² (14 days / +23°C) DIN 1164

Tensile Strength in Flexure Resin filled: ~ 15 N/mm² (14 days / +23°C) DIN 1164

Elongation at Break Resin filled (1:2): ~ 50% (14 days / +23°C) (ISO 527) ISO 527

Chemical Resistance Resistant to many chemicals. Please ask for a detailed chemical resistance table.

Temperature Resistance

Exposure*	Dry heat
Permanent	+40°C
Short term max. 2 d	+50°C
Short term max. 1 h	+60°C

Short-term moist/wet heat* up to +60°C where exposure is only occasional (steam cleaning etc.).

* No simultaneous chemical and mechanical exposure and only in combination with Sikafloor-13 / -16 / -17 Pronto as a broadcast system with approx. 3 - 4 mm thickness.

SYSTEM INFORMATION

System	Scratch coat / levelling mortar: surface roughness up to 3 mm	
	Primer	1x Sikafloor-10 / -13 Pronto
	Scratch coat	1 x Sikafloor-15 Pronto + Sikafloor-Pronto Filler

Broadcast system:
approx. 2 - 4 mm for interior and exterior areas, impact resistant, crack-bridging

Primer:	1 x Sikafloor-10 / -13 Pronto
Base coat:	1 x Sikafloor-15 Pronto
Broadcasting:	quartz sand (0.7 - 1.2 mm) or coloured quartz sand (0.6 - 1.2 mm), broadcast to excess
Seal coat:	1 – 2 x Sikafloor-18 Pronto

Broadcast system:

approx. 3 - 4 mm for interior and exterior areas, flexible

Primer:	1 x Sikafloor-10 / -13 Pronto
Membrane:	1 x Sikafloor-15 Pronto
Base coat:	1 x Sikafloor-14 Pronto
Broadcasting:	quartz sand (0.7 - 1.2 mm) or coloured quartz sand (0.6 - 1.2 mm), broadcast to excess
Seal coat:	1 - 2 x Sikafloor-18 Pronto

Broadcast system:

approx. 3 - 4 mm for wet areas, flexible

Primer:	1 x Sikafloor-10 / -13 Pronto
Membrane:	1 x Sikafloor-15 Pronto
Base coat:	1 x Sikafloor-14 Pronto
Broadcasting:	quartz sand (0.7 - 1.2 mm) or coloured quartz sand (0.6 - 1.2 mm), broadcast to excess
Seal coat:	1 - 2 x Sikafloor-17 Pronto

Broadcast system:

approx. 3 - 4 mm for interior and exterior areas, reinforced

Primer:	1 x Sikafloor-10 / -13 Pronto
Base coat:	1 x Sikafloor-15 Pronto*
Fleece:	Sikalastic-120 Fleece
Encapsulation layer:	1 x Sikafloor-15 Pronto
Wearing course:	1 x Sikafloor-15 Pronto
Broadcasting:	quartz sand (0.7 - 1.2 mm) or coloured quartz sand (0.6 - 1.2 mm), broadcast to excess
Seal coat:	1 - 2 x Sikafloor-18 Pronto

*Note: The substrate needs to be even, so that a scratch coat may be required in order to avoid the entrapment of air.

Broadcast system approx. 3 - 4 mm for cold storage rooms, flexible:

Primer:	1 x Sikafloor-10 / -13 Pronto
Base coat:	1 x Sikafloor-15 Pronto
Broadcasting:	quartz sand (0.7 - 1.2 mm) or coloured quartz sand (0.6 - 1.2 mm), broadcast to excess
Seal coat:	1 - 2 x Sikafloor-17 Pronto

APPLICATION INFORMATION

Mixing Ratio

Part A : part C : Pigment = 12.5 : 25 : 1 (by weight)

The amount of Hardener required is dependent on the ambient- and substrate temperature (see table below).

For 1 unit Sikafloor®-15 Pronto (12.5 kg):

Temperature	Sika-Pronto Hardener (%pbw)
+5°C	750 g (6.0%)
+10°C	500 g (4.0%)
+15°C	375 g (3.0%)
+20°C	250 g (2.0%)
+25°C	190 g (1.5%)
+30°C	125 g (1.0%)

Consumption

1. Primer

Product	Consumption
Sikafloor-10 / -13 Pronto	0.4 - 0.5 kg/m ²

2. Levelling Mortar

(surface roughness up to 3 mm)

Product	Consumption
Sikafloor-15 Pronto (1 pbw)	~ 1.6 kg/m ² /mm
Sikafloor-Pronto Filler (2.0 pbw)	(0.5 kg part A + 1 kg Sikafloor-Pronto Filler)

3. Broadcast base coat

using quartz sand or coloured quartz sand (film thickness ~ 3 - 4 mm)

Product	Consumption
Sikafloor-15 Pronto inclusive Filler, Hardener and (optional) Pigment (refer to mixing table)	3.0 - 4.0 kg/m ²
broadcast with quartz sand or coloured quartz sand	~ 4.0 kg/m ²

4. Membrane

(film thickness ~ 2 mm) and broadcast base coat using quartz sand or coloured quartz sand (film thickness ~ 2 - 3 mm)

Product	Consumption
Sikafloor-15 Pronto inclusive Filler, Hardener and (optional) Pigment (refer to mixing table)	3.5 kg/m ²
Sikafloor-14 Pronto inclusive Filler, Hardener and (optional) Pigment (refer to mixing table)	3.5 - 5.0 kg/m ²
broadcast with quartz sand or coloured quartz sand	~ 4.0 kg/m ²

5. Reinforced layer

(including base coat, fleece and encapsulation layer) and broadcast base coat using quartz sand or coloured quartz sand (film thickness ~ 2 - 3 mm)

Product	Consumption
Sikafloor-15 Pronto (1pbw)	~ 1.5 - 2.0 kg/m ² (0.75 - 1.0 kg Sika-
Sikafloor-Pronto Filler (1 pbw)	floor-15 Pronto + 0.75 - 1.0 kg Sika-
Sikalastic-120 Fleece	floor-Pronto Filler)
Sikafloor-15 Pronto	
Sikafloor-Pronto Filler (1 pbw)	

6. Seal coat

(interior or exterior areas)

Product	Consumption
1x Sikafloor-18 Pronto	~ 0.4 kg/m ²
(incl. Pigment if required)	~ 0.4 kg/m ²
	(max. 0.8 kg/m ² in 2 coats)

7. Seal coat

(permanent or part-time (approx. >25%) wet areas or cooling rooms)

Product	Consumption
Sikafloor-17 Pronto	1st coat: 0.5 - 0.6 kg/m ²
(incl. Pigment if required)	2nd coat: 0.3 - 0.4 kg/m ² (optional)

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.

Ambient Air Temperature	+5°C min. / +30°C max.
Relative Air Humidity	80 % r.h. max.
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.
Substrate Temperature	+5°C min. / +30°C max.
Substrate Moisture Content	< 4% pbw moisture content. Test method: Sika-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).

Pot Life	Time (minutes)
+5°C	~ 20
+10°C	~ 15
+15°C	~ 15
+20°C	~ 15
+25°C	~ 12
+30°C	~ 10

Curing Time	
Before applying Sikafloor-15 Pronto on Sikafloor-13 Pronto allow:	
Substrate temperature	Minimum (minutes)
+5°C	50
+10°C	45
+20°C	40
+30°C	35

Before applying Sikafloor-15 Pronto on Sikafloor-10 Pronto allow:

Substrate temperature	Minimum (minutes)
+0°C	70
+10°C	50
+20°C	50
+30°C	35

Before applying Sikafloor-14 Pronto / -15 Pronto / -17 Pronto on Sikafloor-15 Pronto allow:

Substrate temperature	Minimum (minutes)
+5°C	80
+10°C	60
+15°C	50
+20°C	45
+25°C	35
+30°C	30

No time limit for maximum waiting time, the Sikafloor-Pronto materials can be applied on each other after thorough cleaning.

Applied Product Ready for Use	Foot traffic (minutes)	Full cure (hours)
+5°C	~ 80	~ 3
+10°C	~ 60	~ 3
+15°C	~ 50	~ 3
+20°C	~ 45	~ 2
+25°C	~ 35	~ 2
+30°C	~ 30	~ 2

Times are approximate and will be affected by changing ambient conditions.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

SUBSTRATE QUALITY

Concrete substrates must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm². The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.

The application of a trial area is mandatory to ensure the compatibility of the substrate and the proposed Sikafloor Pronto System, especially when cementitious substrates treated with a curing agent.

SUBSTRATE PREPARATION

Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.

Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed. Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor, Sikadur and Sikagard range of materials.

The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

High spots must be removed by e.g. grinding. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

MIXING

Mix part A thoroughly, then add the Sikafloor-Pronto Filler, and (if required) the Sika-Pronto Pigment and mix for at least 1 minute. When the different components are adequately mixed, add the Hardener in the correct quantity and mix for a further 1 minute.

Over mixing must be avoided to minimise air entrainment. For ease of handling, 25 kg units may be split (2 x 12.5 kg) (refer to Mixing table).

Always weigh out components.

For indoor work, spark free mixing equipment must be used (explosion-proof)!

Sikafloor-15 Pronto must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APPLICATION

Prior to application, confirm substrate moisture content, r.h. and dew point.

For external applications, apply on a falling temperature. If applied during rising temperatures "pin holing" may occur from rising air.

Levelling:

Rough surfaces need to be levelled first. Therefore use e.g. Sikafloor-15 Pronto or Sikadur-12 Pronto levelling mortar (see PDS). Apply by squeegee / trowel to the required thickness.

Reinforced layer:

Sikafloor-15 Pronto filled with Sikafloor-Pronto Filler is poured, spread evenly by means of a serrated trowel. Roll immediately in one direction with a spiked roller to ensure even thickness and to remove entrapped air. Roll out Sikalastic-120 Fleece into the wet resin, ensuring the complete removal of entrapped air free using a lambswool roller. Allow a minimum 50mm overlap on all joints of the reinforcement fleece. Apply wet on wet an encapsulation layer of Sikafloor-15 Pronto filled with Sikafloor-Pronto Filler using a lambswool roller or flat spatula to ensure full saturation of the fleece.

Broadcast base coat:

Sikafloor-15 Pronto is poured, spread evenly by means of a serrated trowel. Roll immediately in one direction with a spiked roller to ensure even thickness and to remove entrapped air. Immediately afterwards, broadcast with quartz sand.

Note: broadcast quartz sand in ca. three steps, which means the first couple of times broadcast slightly, then to excess in order to ensure an even distribution of quartz sand and to avoid misplacing of the material.

A multi coloured surface can be obtained by broadcasting with coloured-quartz. The material cures very quickly and therefore application must be carried out steadily and "wet on wet" in order to achieve joint free floors.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

IMPORTANT CONSIDERATIONS

Do not use Sikafloor-15 Pronto on substrates with rising moisture. Freshly applied Sikafloor-15 Pronto must be protected from damp, condensation and water for at least 1 hour. Use spark proof mixing equipment for internal applications. Always ensure good ventilation when using Sikafloor-15 Pronto in a confined space. In order to ensure optimum curing during internal applications the air must be exchanged at least seven times per hour. During application and curing use a forced fresh air supply/exhausting of fumes with appropriate equipment (explosion-proof). Systems based on reactive acrylic resins exhibit a characteristic odour during application and prior to achieving full cure, once fully cured they are taint free. All unpackaged goods should be removed from the area of the works during application. Do not apply in the presence of foodstuffs. Any foodstuffs, whether packaged or not, should be completely isolated from the flooring works during the application process and until the products are fully cured.

PRODUCT DATA SHEET

Sikafloor®-15 Pronto
September 2016, Version 02.01
020813010020000001

Tools

Recommended Supplier of Tools:
PPW-Polyplan-Werkzeuge GmbH, Phone: +49
40/5597260, www.polyplan.com
Serrated trowel for smooth wearing layer:
e.g. Large-Surface Scrapper No. 565, Toothed blades
No. 25

The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking. Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin. If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

CE MARK

Please refer to Declaration of performance.

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

DIRECTIVE 2004/42/CE LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type **sb**) is 500 g/l (Limit 2010) for the ready to use product. The maximum content of Sikafloor-15 Pronto is < 500 g/l VOC for the ready to use product.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Deutschland GmbH

Kornwestheimer Straße 103 - 107
D - 70439 Stuttgart
Telefon: 0711/8009-0
Telefax: 0711/8009-0
E-Mail: info@de.sika.com
www.sika.de



PRODUCT DATA SHEET

Sikafloor®-15 Pronto
September 2016, Version 02.01
020813010020000001

Sikafloor-15Pronto-en-DE-(09-2016)-2-1.pdf