

Surface pre and post treatment Primer, Cleaner

Areas of Application

- For pretreatment and cleaning of surfaces at manufacture of mouldings, models and negatives in model, tool and mould making

Description

- Icosit® KC330 Primer**

Processing Data

Colour		yellowish-transparent, colourless drying
Description		low viscosity one-component-PUR-system
Density	g/cm ³	1.0
Consumption	g/m ²	50 - 200 (coating by brush)
Drying time	min	60 - 120
Main application		for increasing of adhesion of PUR-synthetic resins on grinded metal and different plastic surfaces

- Sika® Primer-3 N**

Processing Data

Colour		transparent
Description		reactive primer, low viscosity one-component-EP-system
Density	g/cm ³	0.98
Consumption	g/m ²	100 - 200 (coating by brush)
Drying time	min	> 30 (max. 8 h)
Main application		for increasing of adhesion of PUR-synthetic resins on grinded metal and different plastic surfaces

- Sika® Reinigungsmittel 5**

Processing Data

Colour		clear-transparent
Description		mild, ecological solvent mixture
Density	g/cm ³	0.8
Main application		Cleaning of devices and surfaces, e. g. from release agent remains



Packaging

Individual components	Icosit® KC330 Primer	3 l
	Sika® Primer-3 N	1 l, 0,25 l
	Sika® Reinigungsmittel 5	10 l; 5 l; 1 l; 0.25 l

Processing

- The material, processing and substrate temperature must be from 18 to 25°C.
- Pay attention to the processing conditions of the SikaBlock® board materials, Biresin® resins and auxiliary materials.

Storage

- Minimum shelf life of Icosit® KC330 Primer and Sika® Reinigungsmittel 5 is 12 month and of Sika® Primer-3 N is 9 month under room condition (18 - 25°C), when stored in original un-opened containers.
- Containers must be closed immediately after use. The residual material has to be used up as soon as possible.

Health and Safety Information

For information and advice on the safe handling and storage of products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety related data.

Disposal considerations

Product Recommendations: Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations.

Packaging Recommendations: Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste.

Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Legal Notice

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