

PRODUCT DATA SHEET

SikaDamp®-219

Self-adhesive magnetic bitumen pad

TYPICAL PRODUCT DATA

Chemical base	Bitumen
Color (CQP001-1)	Black
Density (CQP006-4)	2.3 g/cm ³
Total thickness (DIN ISO 1849-1/2)	1.5 - 5.5 mm
Area weight (CQP008-4)	thickness 2.0 mm 4.6 kg/m ²
Magnetic force (CQP035-1)	23 mT
Loss factor (ISO 6721-3)	thickness 2.0 mm 0.16 ^A
Flammability (DIN 75200)	0 mm/min
Shelf life	4 months ^B

CQP = Corporate Quality Procedure

A) at 20°C

B) below 35 °C / 50 % r. h.

DESCRIPTION

SikaDamp®-219 is a non-curing, self-adhesive bitumen-based product used for reduction of structure borne vibration. It is cut to shape by die-cut into customized parts. SikaDamp®-219 is a heavy-duty, flexible magnetic bitumen-based product with a high grade pressure sensitive adhesive layer and anti-blocking agent.

PRODUCT BENEFITS

- Good damping properties
- Enhanced adhesion properties for vertical and overhead applications
- Damping properties are unaltered by bake or operating temperature
- Highly versatile for flat, curved, crimped surfaces
- Customized die cut parts
- Automatic and manual application possible
- Easy application supported by magnetic force

AREAS OF APPLICATION

SikaDamp®-219 can be applied during automotive assembly process. It is compatible with standard automotive treatment and finish processes. It shall be applied on steel substrates. It is suitable for pure or electrocoated surfaces in the body or paintshop as well as on painted surfaces in trim shop. SikaDamp®-219 can be applied on flat, slightly curved surfaces and also in vertical and inverted areas.

ADHESION AND DURABILITY

SikaDamp®-219 adheres to electro coated surfaces, base-coat and clearcoat body panels. SikaDamp®-219 maintains its acoustic and adhesive properties after subjection to the various bake schedules and accelerated aging and weathering test conditions widely used in the automotive industry.

This product is suitable for experienced professional users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

METHOD OF APPLICATION

Surface preparation:

No special preparation required other than the surfaces must be clean, dry and free from grease, oil, water and dust.

Application:

Ensure proper and full surface adhesion. The part will be held in position by the magnetic force until it is processed. The final adhesion strength will be achieved only after the baking process is completed. If cold applied the application pressure is crucial and directly linked to the adhesion properties. The parts have to be pressed on the substrate over the entire surface to ensure adequate contact pressure using a pressure roller consisting of soft foam rubber. The shape and width of the pressure roller should be adjusted to the geometry of the part and the surface to achieve best adhesion. Application may only be processed on material and substrate temperatures between 20 °C and 35 °C. Ideal application temperature is between 25°C and 30°C. The usage of a vacuum assist tool to facilitate application is possible.

STORAGE CONDITIONS

Material has to be kept dry at temperatures between 18 °C and 35 °C and at a relative humidity of maximum 50 %. Storage outside of standard conditions reduces the shelf life.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Voluntary Safety Information
- Application manual for SikaDamp(R) application

PACKAGING INFORMATION

Cut-to-shape die-cut parts or sheets.

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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SikaDamp®-219
Version 01.01 (05 - 2025),
en_DEAUTO
018516600008000000

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