

## PRODUCT DATA SHEET

# Sikaplan® G-15

Polymeric PVC membrane for mechanically fastened roof waterproofing

### DESCRIPTION

Sikaplan® G-15 (thickness 1,5 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC).  
(DE/E1 PVC-P-NB-V-PG-1,5)

### USES

Waterproofing membrane for mechanically fastened roofing systems

### FEATURES

- Long service life
- High resistance to impact from hail
- High resistance to mechanical impact
- Excellent flexibility at low temperatures
- Recyclable

### CERTIFICATES AND TEST REPORTS

- Polymeric waterproofing sheet according to DIN EN 13956, recognized by the certification body 1213-CPD-4125/4127 and provided with the CE mark
- DIN SPEC 20000-201
- DIN 18531-2
- Behaviour when exposed to fire in accordance to DIN EN 13501-5: B<sub>ROOF</sub>(t1)
- Resistance to flying sparks and radiant heat in accordance to DIN 4102-7 (for Sika tested roof build-ups)

### PRODUCT INFORMATION

**Product declaration** (DIN EN 13956 / DIN SPEC 20000-201)

Packaging	Roll length:	20 m	20 m	20 m	20 m
	Roll width:	0,77 m	1 m	1,54 m	2 m
Roll weight:	27,72 kg	36 kg	55,44 kg	72 kg	

Rolls are individually wrapped in yellow PE foil.

Packaging unit: see current price and product range overview.

**Shelf life** The product retains its properties in unopened and undamaged original packaging.

**Storage conditions** Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between + 5 °C and + 30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.

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Appearance and colour	Surface:	Matt
	Colours	
	Top surface:	Light grey, lead grey*, traffic white*
	Bottom surface:	Dark grey

\* Price and minimum order quantity on request.  
Top surface of sheet in other colours available on request

Visible defects	Pass	(EN 1850-2)
Length	20 m (-0 % / +5 %)	(EN 1848-2)
Width	0,77 m / 1 m / 1,54 m / 2 m (-0,5 % / +1 %)	(EN 1848-2)
Effective thickness	1,5 mm (-5 % / +10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per area	1,8 kg/m <sup>2</sup> (-5 % / +10 %)	(EN 1849-2)

## TECHNICAL INFORMATION

Resistance to impact	hard substrate	≥ 400 mm	(EN 12691)
	soft substrate	≥ 700 mm	
Hail resistance	rigid substrate:	≥ 21 m/s	(EN 13583)
	flexible substrate:	≥ 26 m/s	
Tensile strength	longitudinal (md) <sup>1)</sup>	≥ 1000 N/50 mm	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 900 N/50 mm	
1) md = machine direction 2) cmd = cross machine direction			
Elongation	longitudinal (md) <sup>1)</sup>	≥ 15 %	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 15 %	
1) md = machine direction 2) cmd = cross machine direction			
Tear strength	longitudinal (md) <sup>1)</sup>	≥ 150 N	(EN 12310-2)
	transversal (cmd) <sup>2)</sup>	≥ 150 N	
1) md = machine direction 2) cmd = cross machine direction			
Joint peel resistance	Failure mode: C, no failure of the joint		(EN 12316-2)
Joint shear resistance	≥ 600 N/50 mm		(EN 12317-2)
Dimensional stability	longitudinal (md) <sup>1)</sup>	≤  0,5  %	(EN 1107-2)
	transversal (cmd) <sup>2)</sup>	≤  0,5  %	
1) md = machine direction 2) cmd = cross machine direction			
Foldability at low temperature	≤ -25 °C		(EN 495-5)
Watertightness	Pass		(EN 1928)
Water-vapour transmission rate	μ = 20 000		(EN 1931)
Effect of liquid chemicals, including water	On request		(EN 1847)
Resistance to UV exposure	Pass (> 5000 h / grade 0)		(EN 1297)
External fire performance	B <sub>ROOF</sub> (t1) < 20°		(EN 13501-5)

Resistance to flying sparks and radiant heat (for Sika tested roof build-ups) for roof pitch < 20° (DIN SPEC EN 1187) (DIN 4102-7)

Reaction to fire Class E (EN ISO 11925-2, classification to EN 13501-1)

## APPLICATION INFORMATION

Ambient air temperature -15 °C min. / +60 °C max.

Substrate temperature -25 °C min. / +60 °C max.

## SYSTEM INFORMATION

### System structure

System accessories:

- Sikaplan® D-15, un-reinforced sheet for detailing
- Moulded corner pieces, prefabricated corners and pipe flashing
- Sarnafast® mechanical fastening system
- Sikaplan® metal sheet
- Sikaplan® Cleaner-2000
- Sikaplan® Cleaner L-100
- Sikaplan® C-733 (Contact adhesive)

Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles.

### Compatibility

Not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR or PF. Not resistant to tar, bitumen, oil and solvent containing materials. These materials could adversely affect the product properties.

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTATION

Installation

- Refer to the Application Manual

## IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika trained and approved contractors, experienced in this type of application.

- Ensure Sikaplan® G-15 is prevented from direct contact with incompatible materials (refer to compatibility section).
- Sikaplan® G-15 must be installed by loose laying and without stretching or installing under tension.
- The use of Sikaplan® G-15 membrane is limited to geographical locations with average monthly minimum temperatures of -25 °C. Permanent ambient temperature during use is limited to +50 °C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

## ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

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## APPLICATION INSTRUCTIONS

### EQUIPMENT

#### Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum +600 °C.

The seams of the roofing membranes are hot-air welded. The welding temperature depends on a number of factors such as the ambient temperature, weather conditions and welding speed. Instructions on the basic setting of hot air welding devices can be found in the currently valid instruction manual, which you can request from us.

### APPLICATION

#### Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

#### Sika Deutschland GmbH

Kornwestheimer Straße 103 - 107  
D - 70439 Stuttgart  
Telefon: 0711/8009-0  
Telefax: 0711/8009-321  
E-Mail: [info@de.sika.com](mailto:info@de.sika.com)  
[www.sika.de](http://www.sika.de)

#### Wolman Wood and Fire Protection GmbH

Dr.-Wolman-Str. 31 – 33  
76547 Sinzheim  
Telefon: +49 7221 800-0  
[info.wolman@wolman.de](mailto:info.wolman@wolman.de)  
[www.wolman.de](http://www.wolman.de)



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