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8 July 2024  
Dr. Dr/Be-ci

UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

eingetragen  
registered no.  
régitré

62437 U 24

für  
for  
pour

Sika Deutschland GmbH  
Kornwestheimer Straße 103 – 107  
70439 Stuttgart  
Germany

Produkt  
Product  
Produit

Sikaflex®-252

The product manufactured by the company mentioned above is a polyurethane glue which is used for sealings in companies which are processing foodstuffs. Further application areas are refrigerated trucks and keep-fresh trucks in which among others foodstuffs are transported as well as stationary cold-storage containers in the food industry.

It was examined by us according to the

Methoden zur Untersuchung von Kunststoffen, soweit sie als Bedarfsgegenstände im Sinne des Lebensmittel- und Bedarfsgegenständgesetzes verwendet werden, einschließlich der 62. Mitteilung des BfR zur Untersuchung von Hochpolymeren, Bundesgesundheitsblatt 50, 524 (2007), Stand vom April 2007,

(Methods for testing plastics as far as they are used as consumer goods as defined by the Foodstuffs and Consumer Goods Act, including the 62<sup>nd</sup> memorandum of the BfR on the examination of high polymers, Bundesgesundheitsblatt 50, 524 (2007), state of April 2007),

for the composition as well as for the release of substances which might endanger health as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,  
for the migration behaviour.

The polyurethane glue is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, lastly modified by article 5 of the Regulation (EU) 2019/1381 of 20 June 2019, Official Journal of the European Union L 231/1 of 6 September 2019, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuches (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 11 des Gesetzes vom 6. Mai 2024 (BGBl. 2024 I Nr. 149), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I. p. 4253; 2022 I p.28), last amended by article 11 of the act of 6 May 2024 (BGBl. 2024 I no. 149), §§ 30 and 31).

Limit values of the

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, Official Journal of the European Union L 12/1 of 15 January 2011, last amended by Commission Regulation (EU) 2023/1627 of 10 August 2023, Official Journal of the European Union L 201/4 of 11 August 2023, chapters II, III and V,

as well as of the

Bedarfsgegenständeverordnung in der Fassung der Bekanntmachung vom 23. Dezember 1997 (BGBl. 1998 I S. 5), zuletzt geändert durch Artikel 1 der Verordnung vom 02. Dezember 2021 (BGBl. I S. 5068),

(Consumer Goods Ordinance in the version of the communication of 23 December 1997 (BGBl. 1998 I p. 5), last modification by Article 1 of the Decree of 2 December 2021 (BGBl. I p. 5068)),

are kept by the product.

Thus, the product **Sikaflex®-252** according to the sample material submitted may be used safely for sealings in companies which are processing foodstuffs as well as in refrigerated trucks and keep-fresh trucks in which among others foodstuffs are transported as well as stationary cold-storage containers in the food industry. However, a direct contact with unpacked foodstuffs is not intended.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 47542 U 18 of 6 July 2018 in connection with a new evaluation of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



staatlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Verpackungsmitteln aus Papier, Pappe  
Kunststoffen, Glas, Weißblech und  
sonstigen Materialverpackungen auf ihre  
lebensmitteltechnische Unbedenklichkeit

  
(Behrendt)  
Officially certified  
and authorized food  
chemist

The translation of the above stamps is given on page 4.  
La traduction des estampilles est donnée en page 4.



**Staatslich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.

Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.  
Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.

A file sample of the tested material is kept at the expert's office.

This document is a translation of an original in German. In case of dispute, the original document should be taken as authoritative.