

## PRODUCT DATA SHEET

# SikaTherm®-033

Cleaner for automatic mixing and application equipments

**TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)**

<b>Chemical base</b>	Organic solvents
<b>Color (CQP001-1)</b>	Colorless
<b>Density</b>	1.21 kg/l
<b>Viscosity</b> at 20 °C	100 mPa·s
<b>Shelf life</b>	9 months

CQP = Corporate Quality Procedure

**DESCRIPTION**

SikaTherm®-033 is a solvent-based, 1-component, ready to use cleaner.

It is used for the cleaning of automatic mixing and dosing equipment of 2-component water-based adhesives. The cleaner is compatible with both components of SikaTherm® 2-component water-based adhesives.

**PRODUCT BENEFITS**

- Good cleaning performance
- No mixing required
- Easy processing

**AREAS OF APPLICATION**

SikaTherm®-033 is used to clean hoses, mixing heads and nozzles of mixing and dosing stations used for 2-component waterbased adhesives.

Cleaning is achieved through the purging of residual material, physical dissolution and chemical deactivation of reactive components.

This product is suitable for experienced professional users only.

METHOD OF APPLICATION

SikaTherm®-033 is used before prolonged equipment shutdowns to prevent coagulation inside the mixing unit and in the supply pipes of both components.  
For this purpose SikaTherm®-033 must be flushed through all lines containing adhesive and hardener until it flows out of the system cleanly. Spray nozzles need to be disassembled before the flushing process to avoid blocking.

STORAGE CONDITIONS

SikaTherm®-033 must be stored at temperature below 30 °C in a dry place. The Product can gel at low single-digit temperatures. If the Product has gelled, it must be reconditioned to the application temperature and stirred prior to application.

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.  
Copies of the following publications are available on request:

- Safety Data Sheets

PACKAGING INFORMATION

Can	10 kg
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BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

